

# Projet UEB « Optimise »

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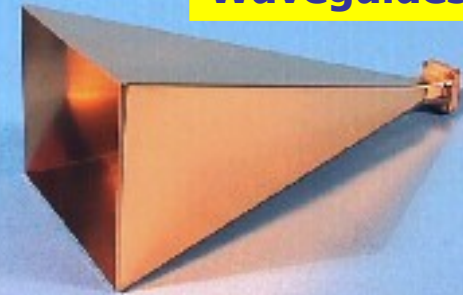
14/04/2010



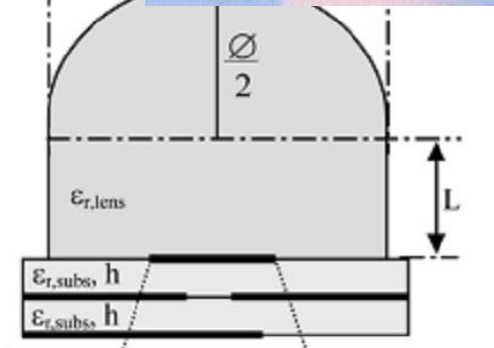
# Mm-Wave Antennas

- Design features

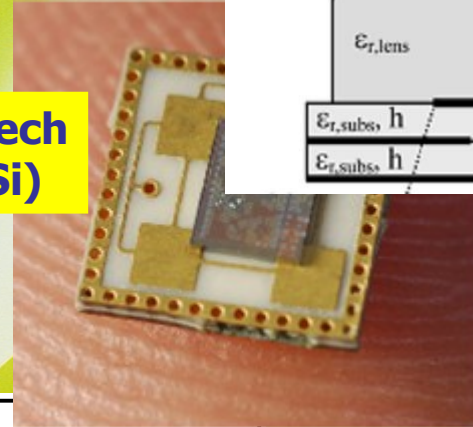
Waveguides



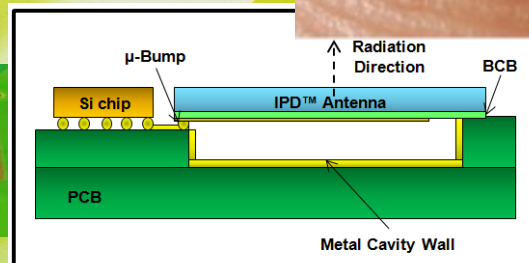
Lens



Hybrid tech  
(LTCC+Si)



SiP



Gain



Integration

SoC



# SOUS PROJET 3 : Hybridation des techniques de synthèse et d'optimisation sur la base de technologies 3-D nouvelles

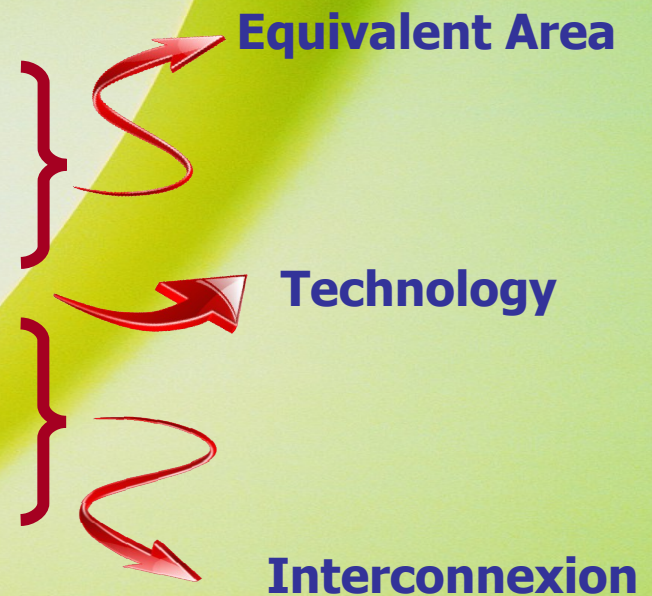
- **Coordinateur : Lab-STICC**
- **Objectifs et description du travail**
  - ◇ Définition et identification de structures innovantes d'antennes
  - ◇ Validation expérimentale des outils logiciels développés en SP2
  - ◇ Nouvelle méthode d'hybridation entre techniques de synthèse de filtres & d'optimisation d'antennes
    - ◇ Conception d'antennes filtrantes
    - ◇ Fonctionnalités filtrage & rayonnement co-maîtrisées/optimisées
- **Moyens : Plates formes**
  - ◇ Fabrication 3D - Lab-STICC
  - ◇ Caractérisation mm – IETR



# Mm-Waves Antennas

## ○ Design features

- ◇ Wideband
- ◇ Relatively « High gain »
- ◇ High Efficiency ..... loss ?
- ◇ Low Cost ..... Integration
- ◇ Miniaturization



# ANTENNES MM-WAVE : SOLUTIONS PLANAIRES

## Technologie Mousse

### Propriétés électriques / mécaniques

- ✓ Permittivité proche de l'air ( $\epsilon_r=1,05-1,07$ )
- ✓ Tan  $\delta$  faible (#  $10^{-3}$  jusqu'en mm)
- ✓ Faible poids (densité  $0,05 \text{ g/cm}^3$ )
- ✓ Faible coût

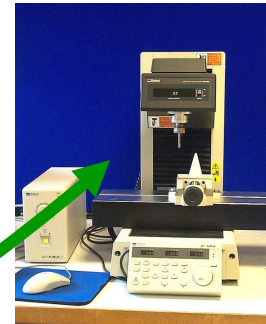
### Procédés de conformation

- Usinage 3D
- Technique de Pressage à chaud, moulage par injection

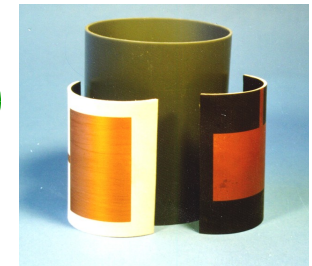
### Procédés de métallisation

- Bains électrochimiques
- Dépôts sous vide
- Peintures
- Pressage à chaud de plaques métalliques

### Usinage en 3D



### Pressage à chaud



### Peinture Ag. Spraylat

% Ag. solide = 47% du poids  
Résistivité :  $< 0.015 \Omega/\mu\text{m}$   
(Épaisseur  $12.5 \mu\text{m}$ )



# Technologies & Opportunities

## ○ Substrate

Foam material



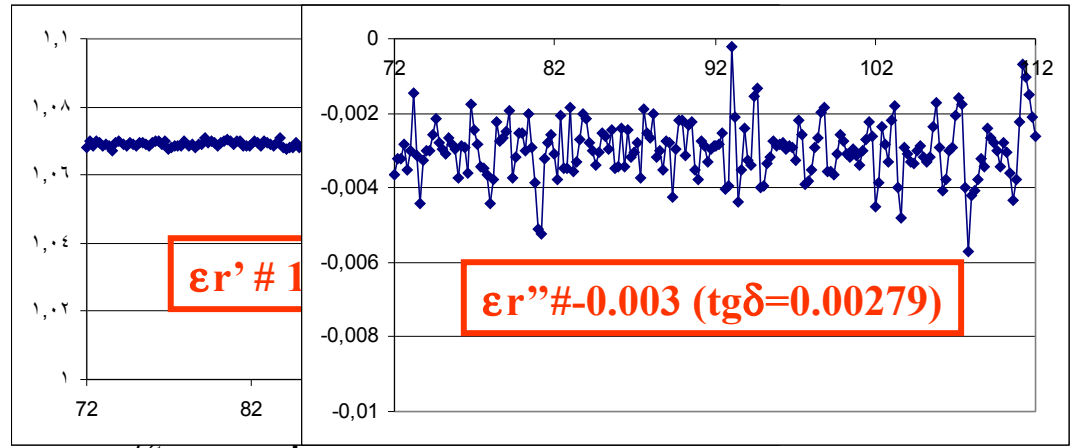
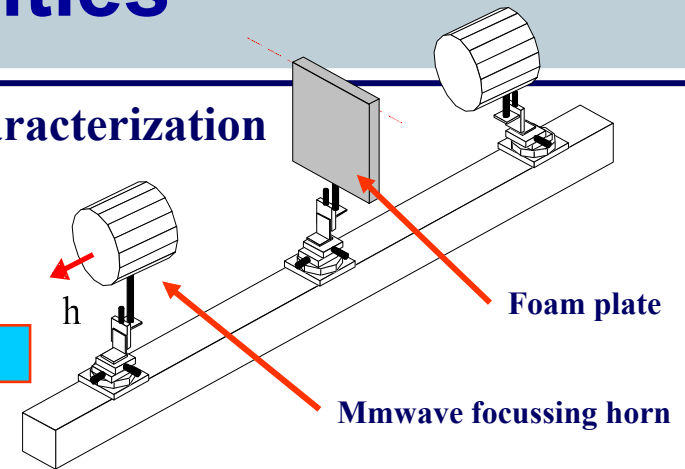
Rohacell®

- ✓  $\epsilon_r \# 1.07$
- ✓  $\tan \delta \# 0.001$
- ✓ Thickness : 20 $\mu$ m to 100mm
- ✓ Density, robustness

Réunion 1 - Optimise – 21/04/2010

## Experimental characterization

Quasi-optical test bench



# Technologies & Opportunities

## ○ Substrate

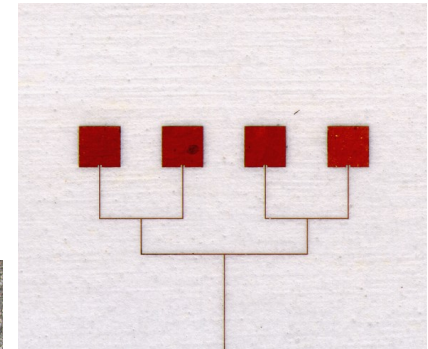
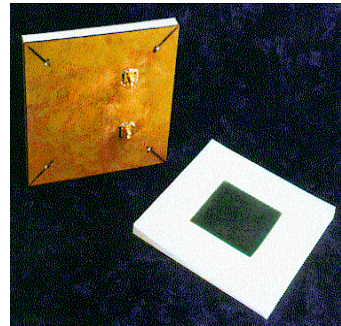
Foam material



Rohacell®

- ✓  $\epsilon_r \# 1.07$
- ✓  $\tan \delta \# 0.001$
- ✓ Thickness : 20 $\mu$ m to 100mm
- ✓ Density, robustness

### *Foam Substrate for Planar Antennas*



# Technologies & Opportunities

## ○ Process

- *Moulded or milled structures*
- *Overlapping and 3D assembling possibilities*

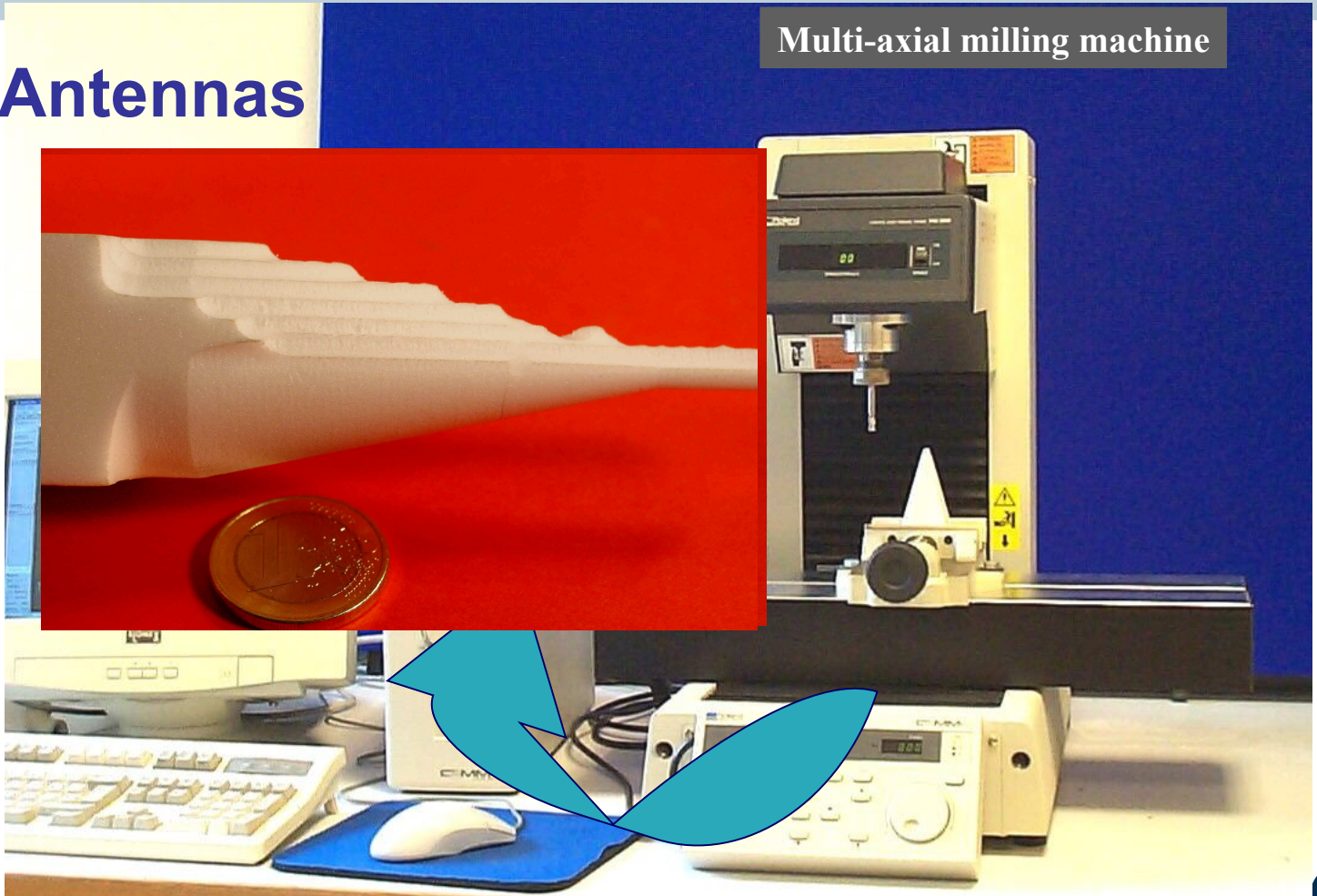


ay painting

# Technologies & Opportunities

- 3D Antennas

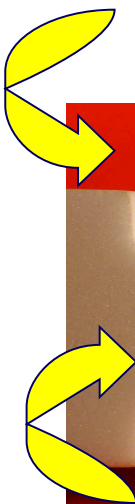
Multi-axial milling machine



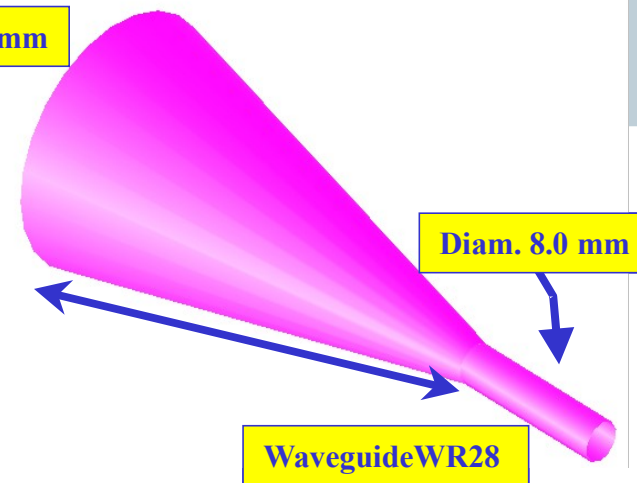
# Circular Horn

Diam. 45.7 mm

**pre-milled foam**

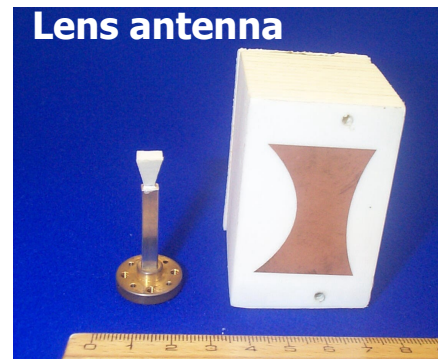
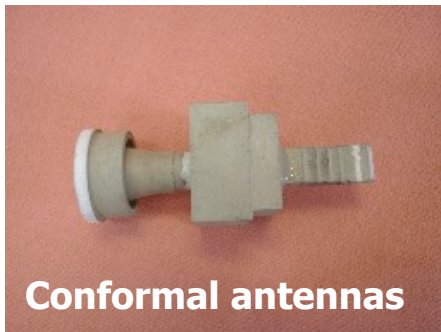
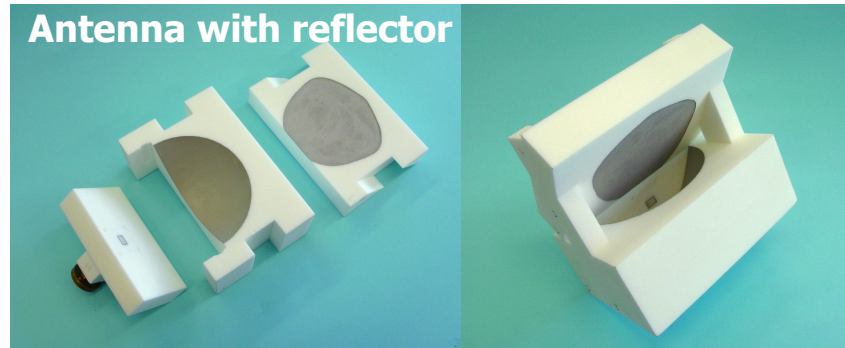
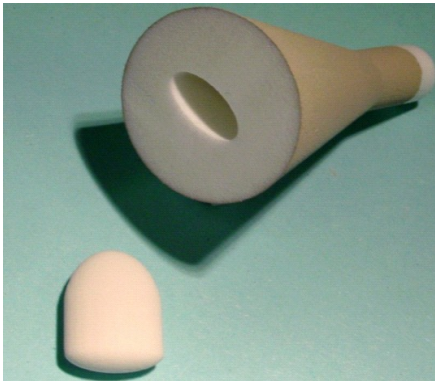


**Final form**



# Technologies & Opportunities

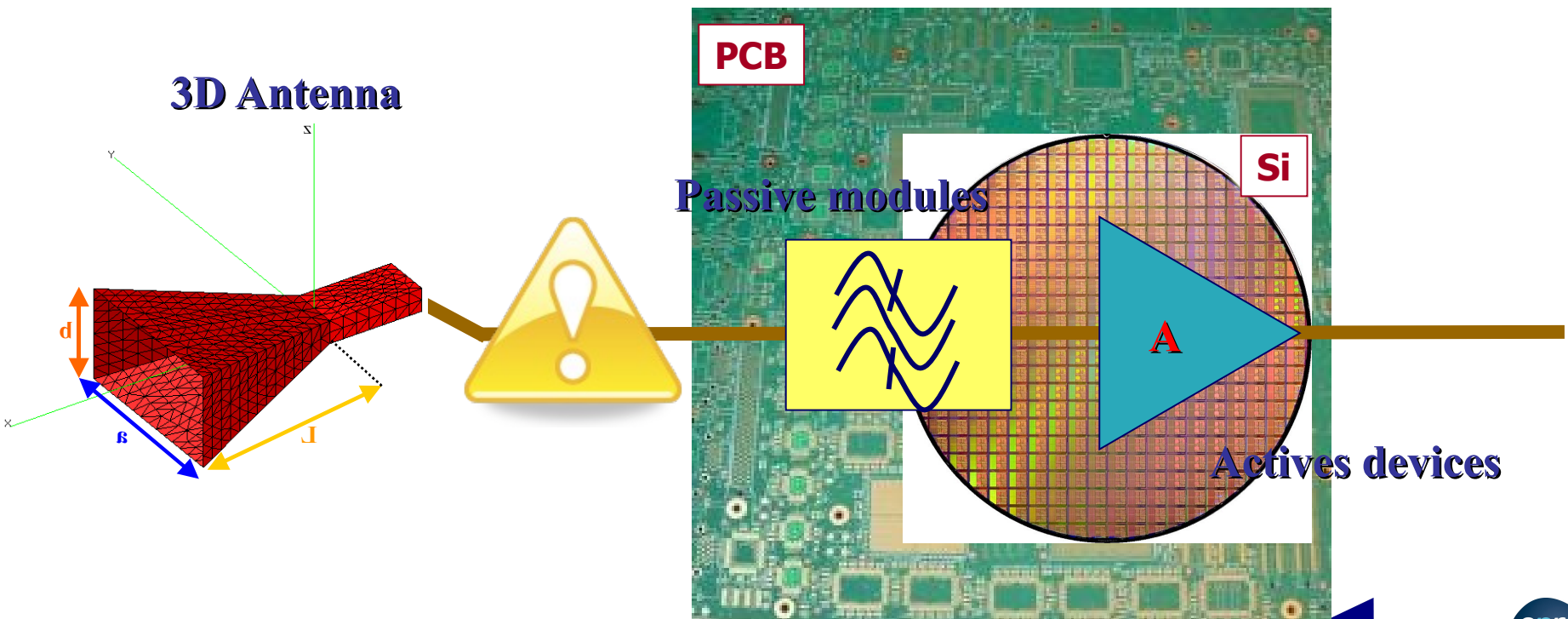
- 3D mm antenna designs





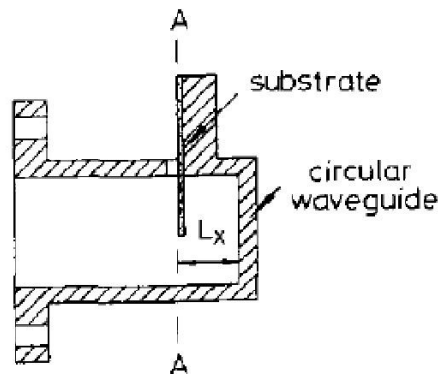
# Technologies & Opportunities

- 3D mm antenna designs

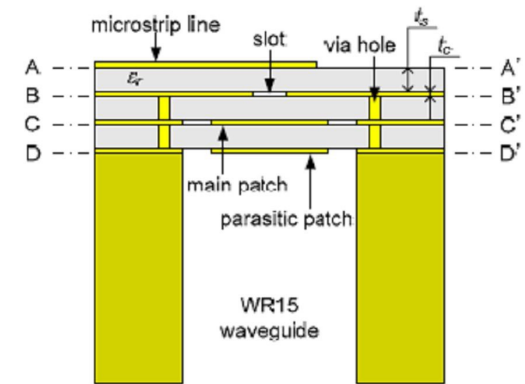
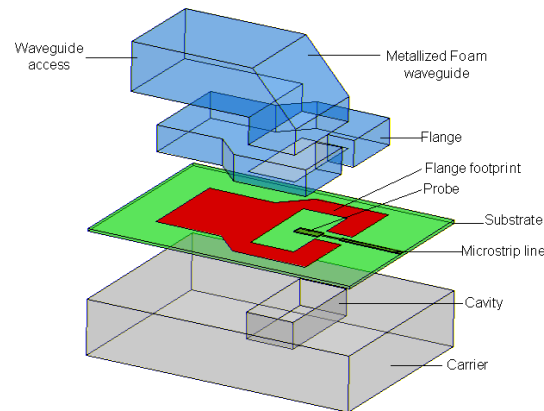
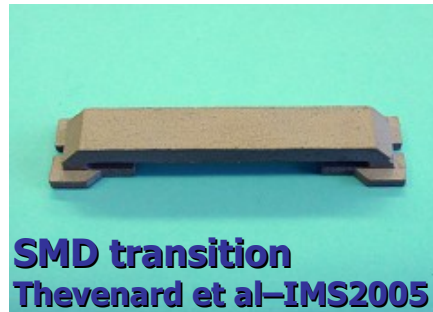


# Technologies & Opportunities

## ○ Interconnexions

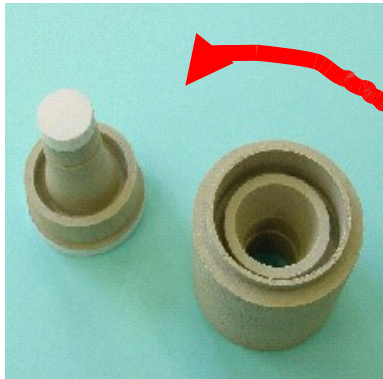


**Vertical transition**

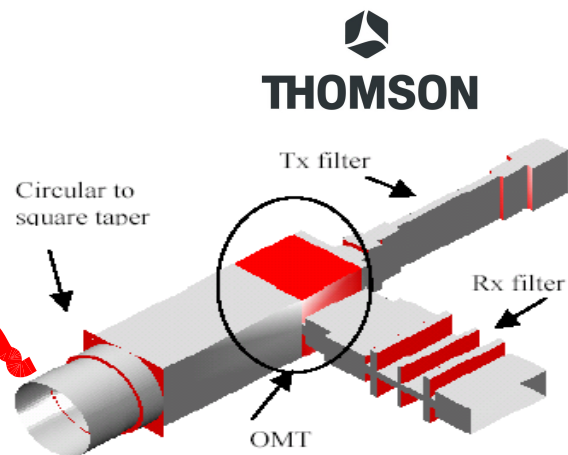


**EM coupling**

# Réalisation de filtres / interfaces



**Cornet en mousse pleine et évidée**



**Séparateur OMT et transition associée**



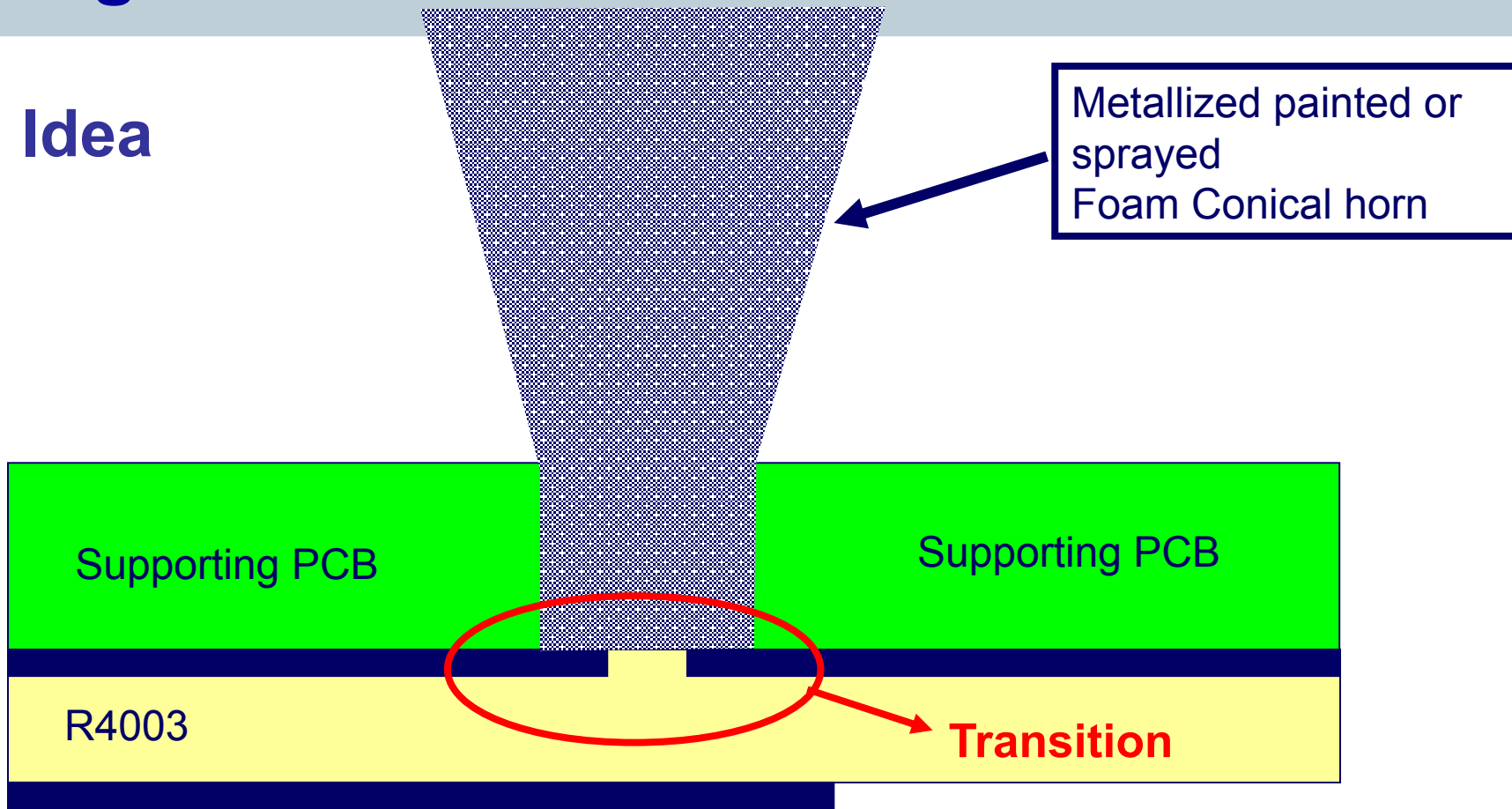
**Cornet + transition aluminium**



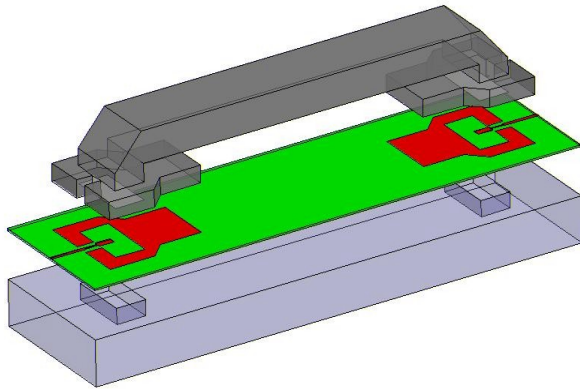
**Cornet + transition mousse évidée**

# Integrated Conical Horn Antenna

- **Idea**

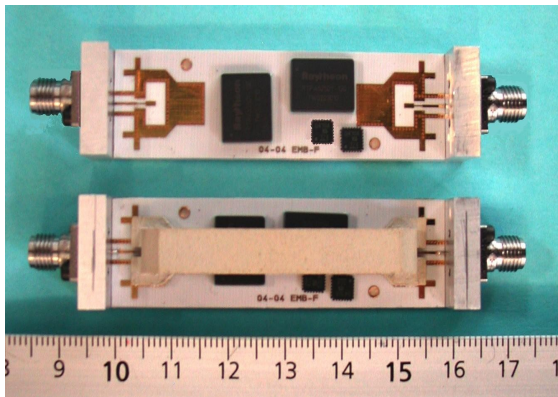
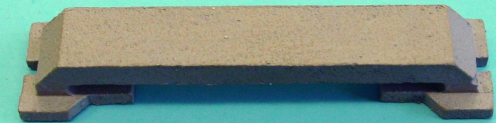


# Réalisation d'interfaces



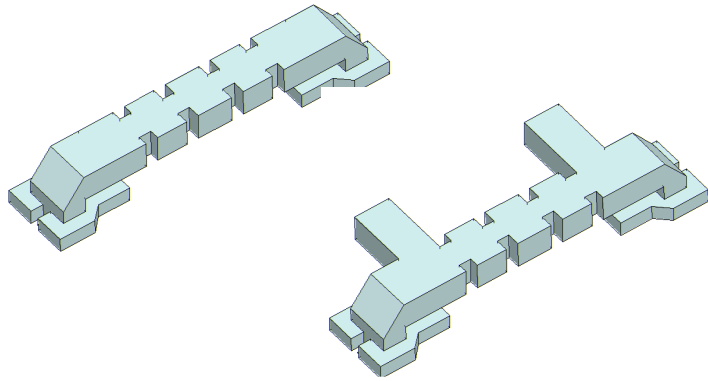
***Double transition en matière Plastique***

**Pièce métallisée**

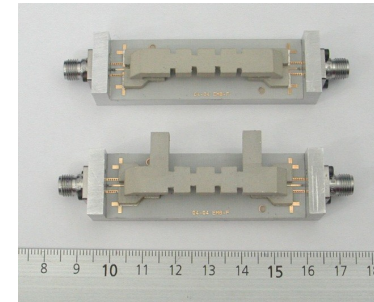
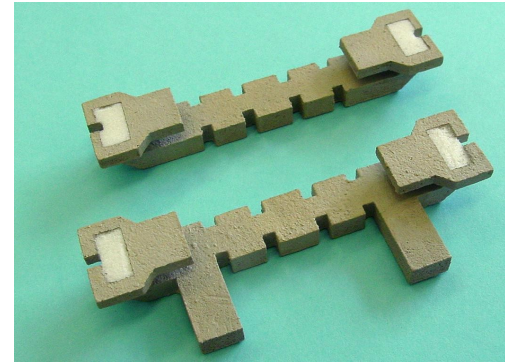


**Pièce reportée**

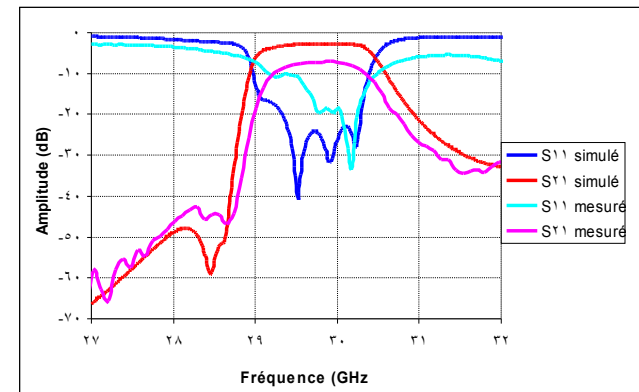
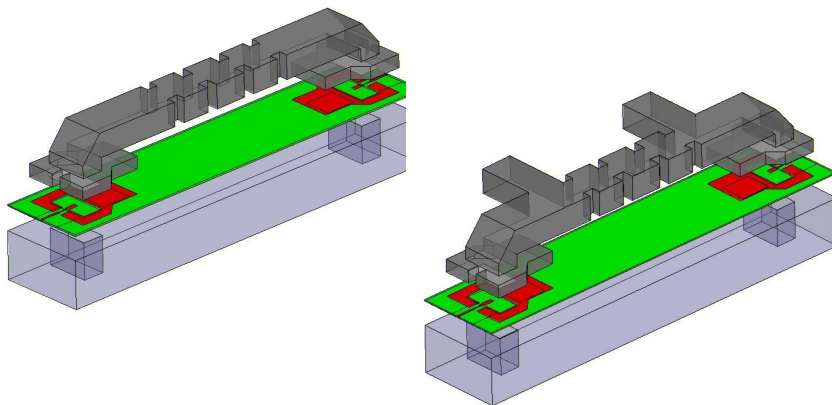
# Réalisation de filtres / interfaces



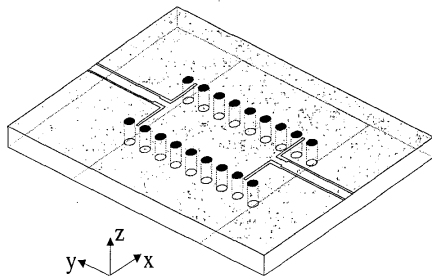
**\_filtre avec double transition**



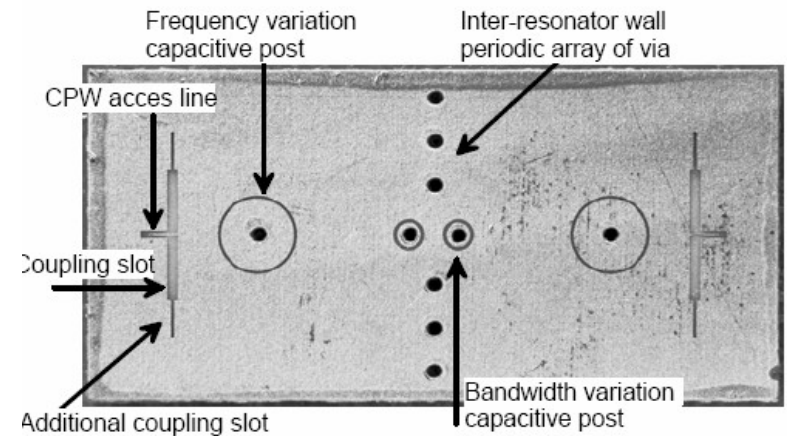
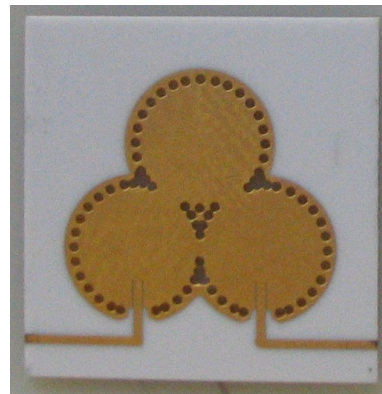
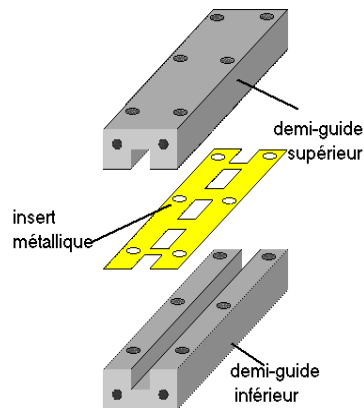
**Application bande VSAT [29.5-30]GHz**



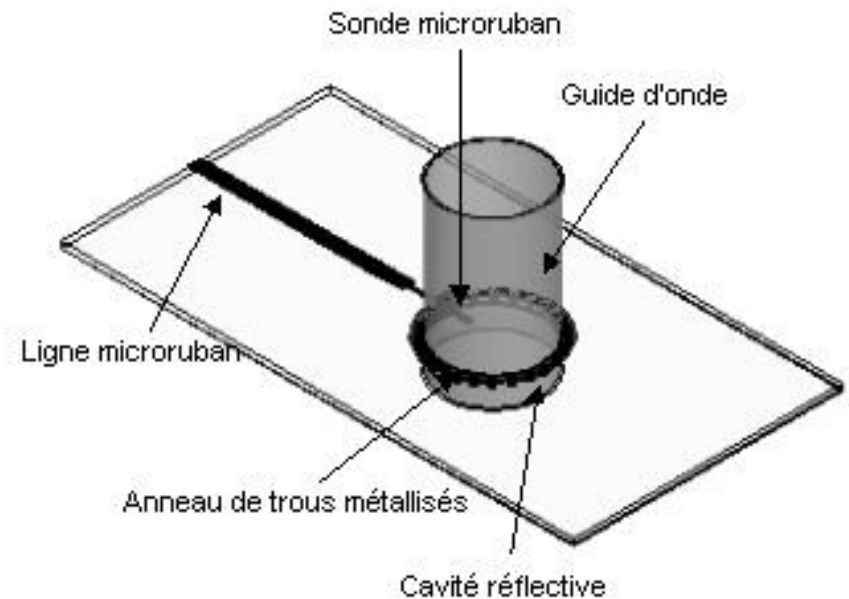
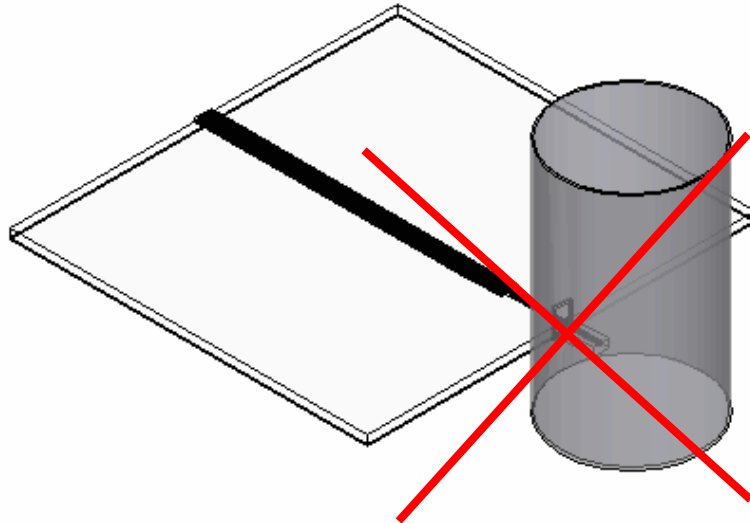
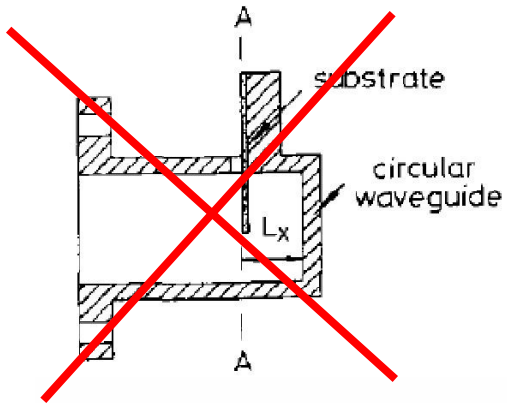
# Réalisation de filtres / interfaces



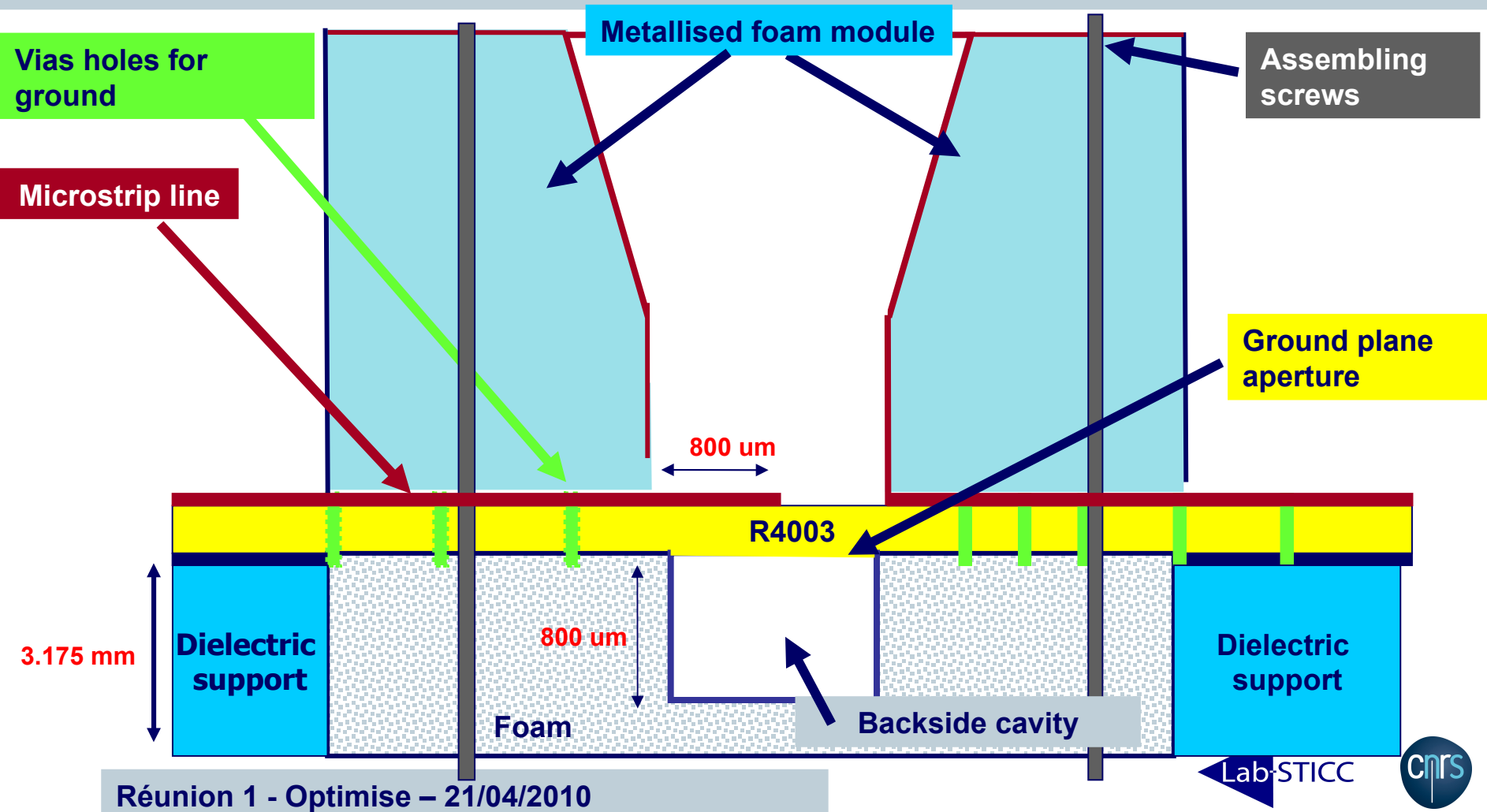
- ✓ Intégration de filtres
- ✓ Transitions / interfaces Multi-technologies
- ✓ Synthèse dédiée
- ✓ Optimisation



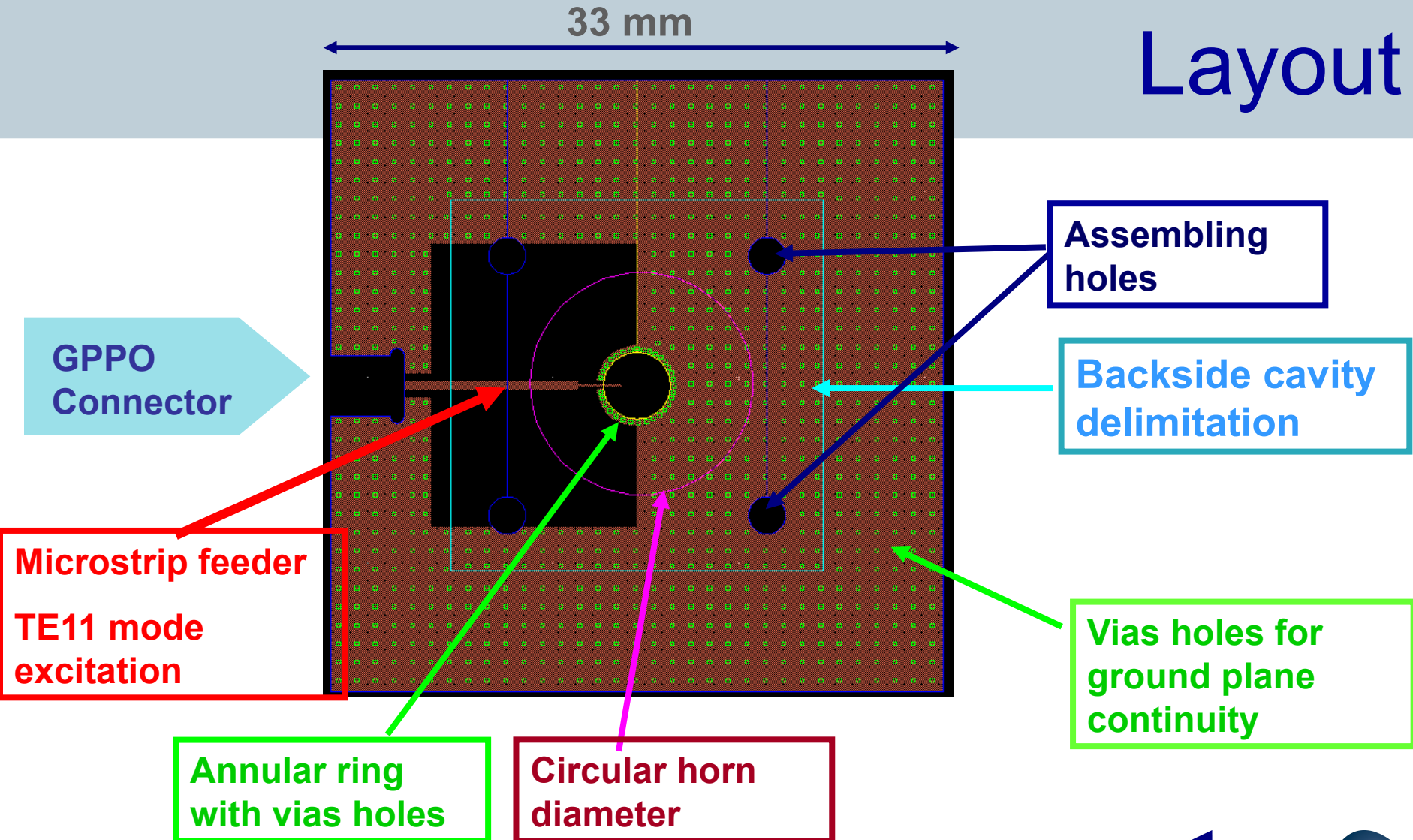
# Waveguide to Microstrip line transition



# Integrated Conical Horn Antenna



# Layout

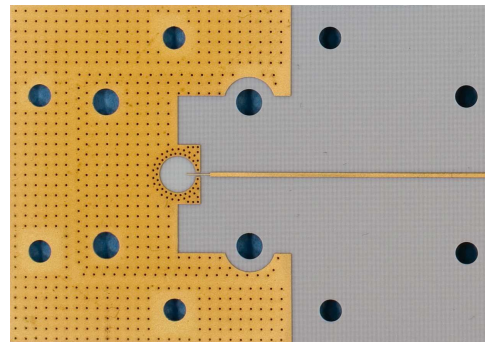


# Micromachined Foam Horn Antenna Fed by a Microstripline

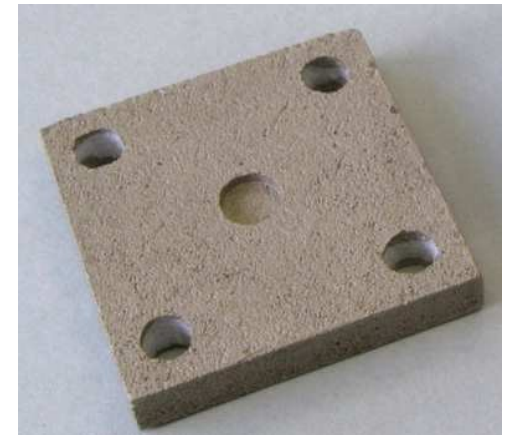
- Building blocs



**Micromachined horn antenna**



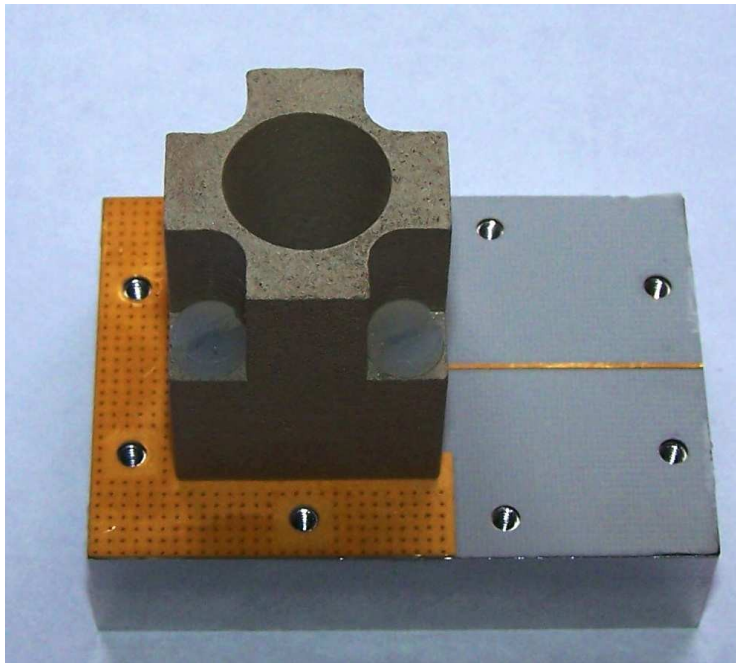
**Printed circuit board  
with annular ring interface**



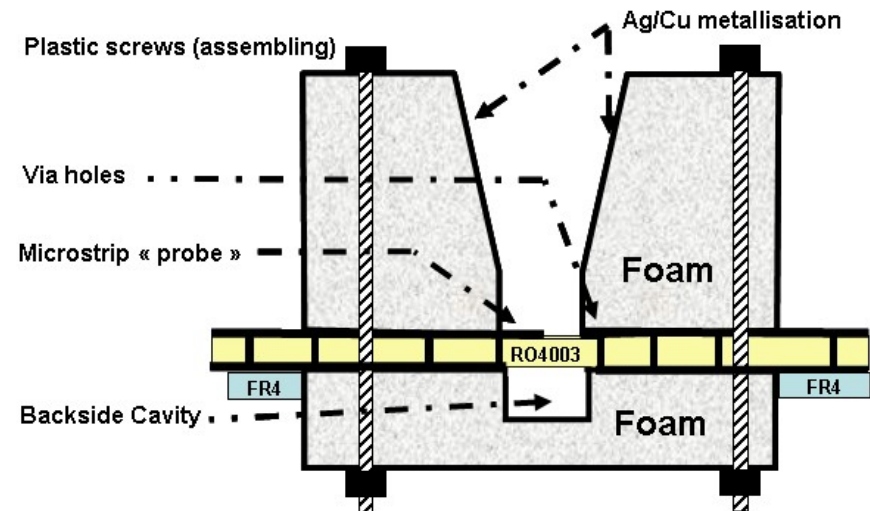
**Back-side cavity**

# Micromachined Foam Horn Antenna Fed by a Microstrip line

○ Assembled structure

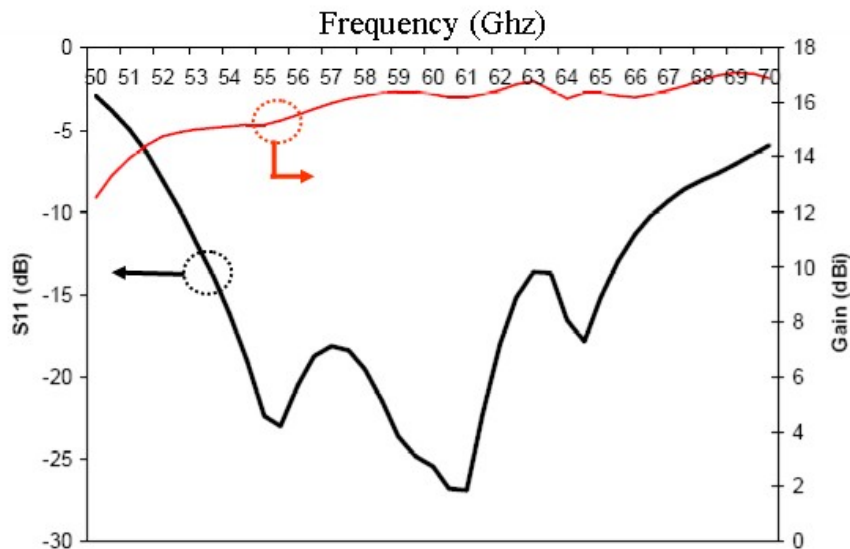


○ Cross section



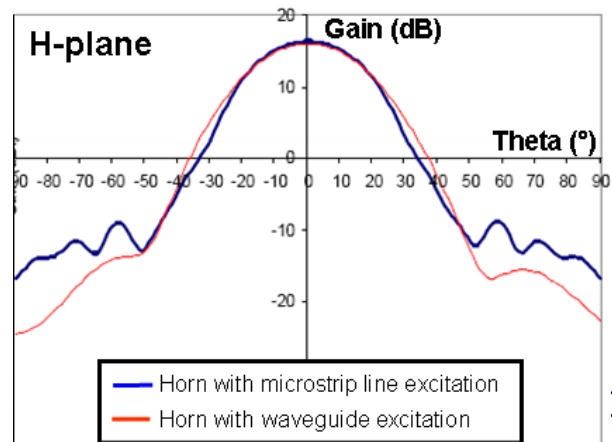
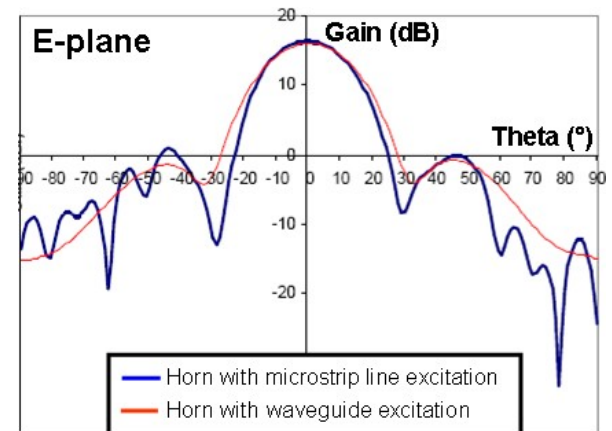
# SIMULATION RESULTS (HFSS)

## ○ Return Loss & Bandwidth



**16.3 dBi gain @ 60 GHz**  
**(17.2 dBi for a conventional metallic circular waveguide)**

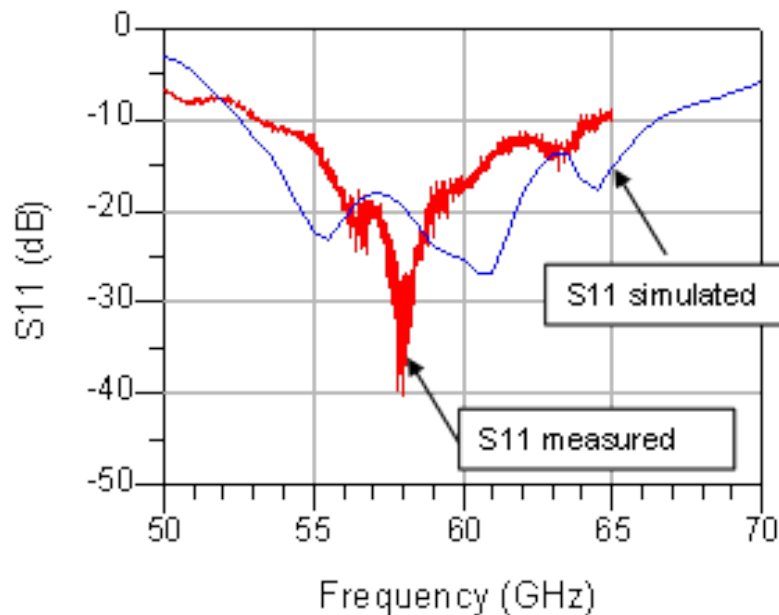
## ○ Radiation Patterns



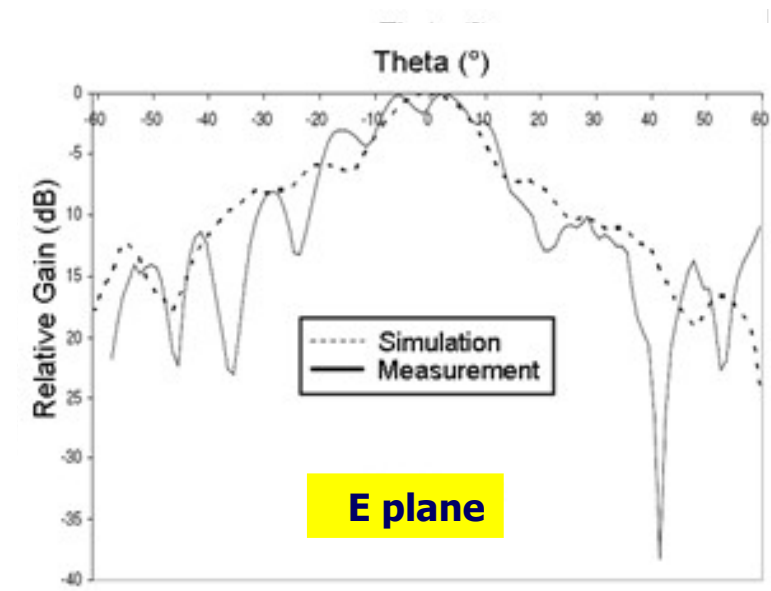


# EXPERIMENTAL RESULTS

## ○ Return Loss & Bandwidth



## ○ Radiation Patterns

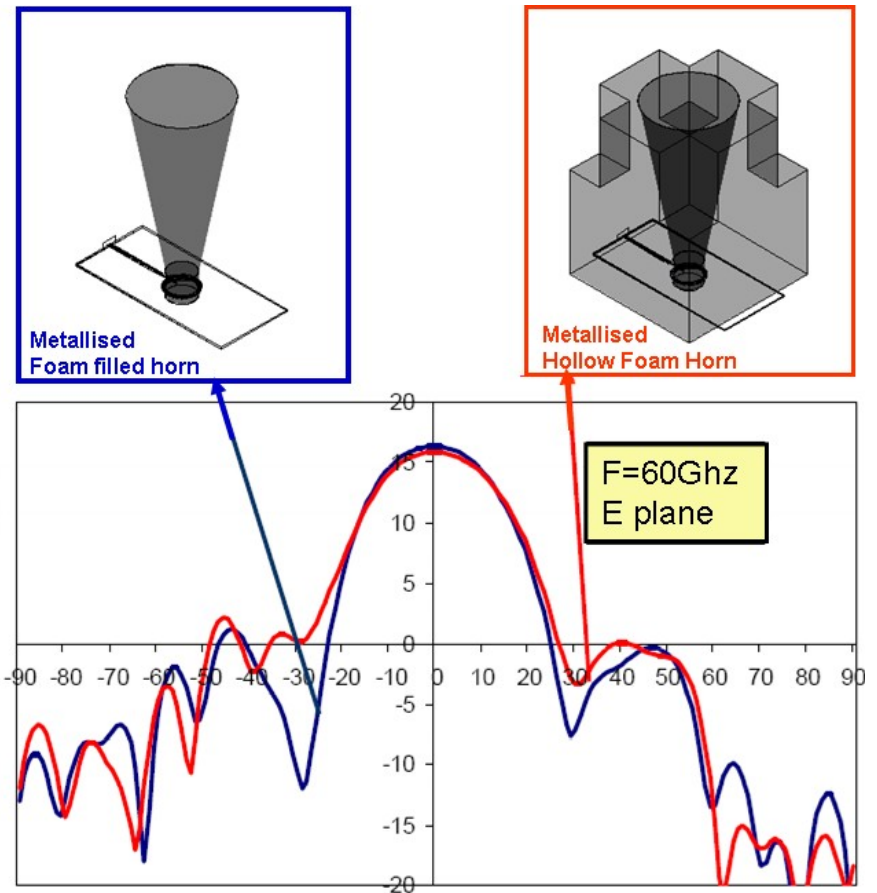


**16.3 dBi gain @ 60 GHz**  
**20.45% relative bandwidth**

# Incidence of the foam external metallization and shape on radiation performances

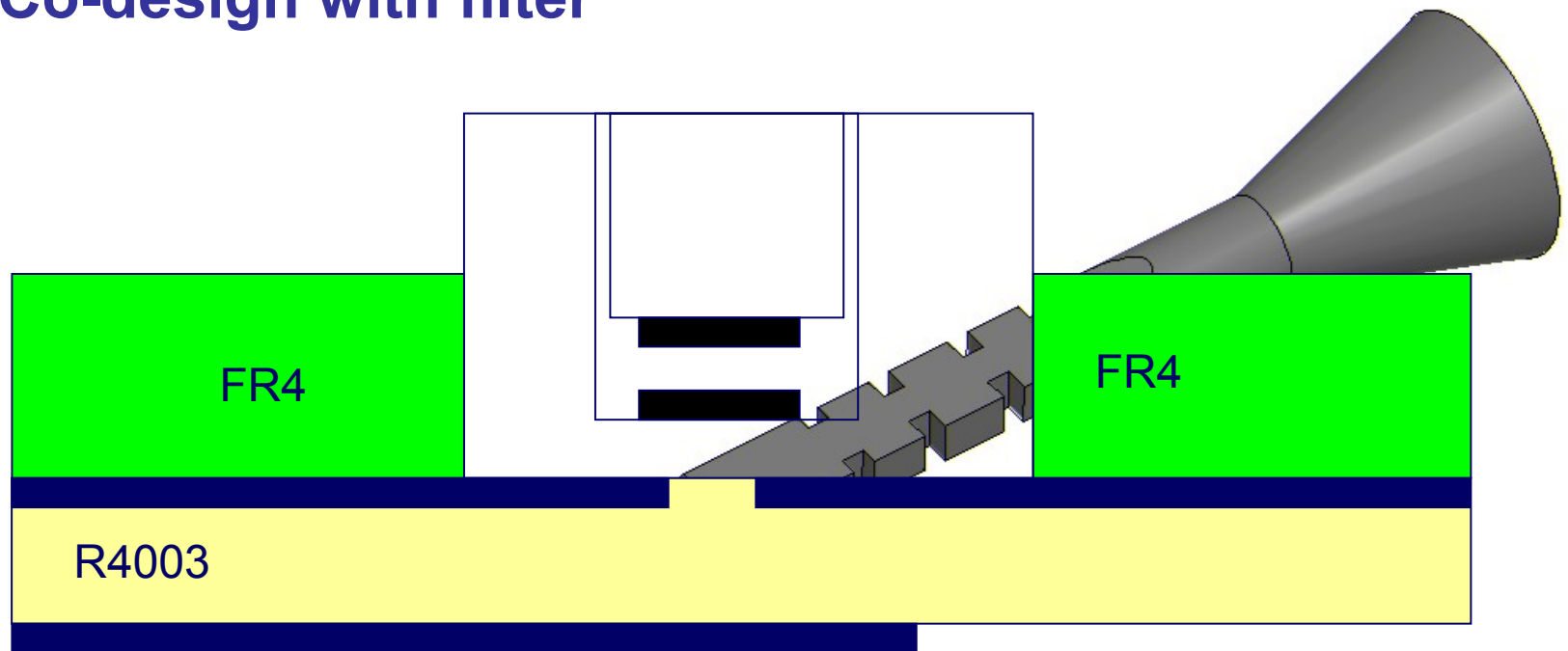
## ○ Comparative analysis

- ◇ Foam Inside
- ◇ Foam Outside

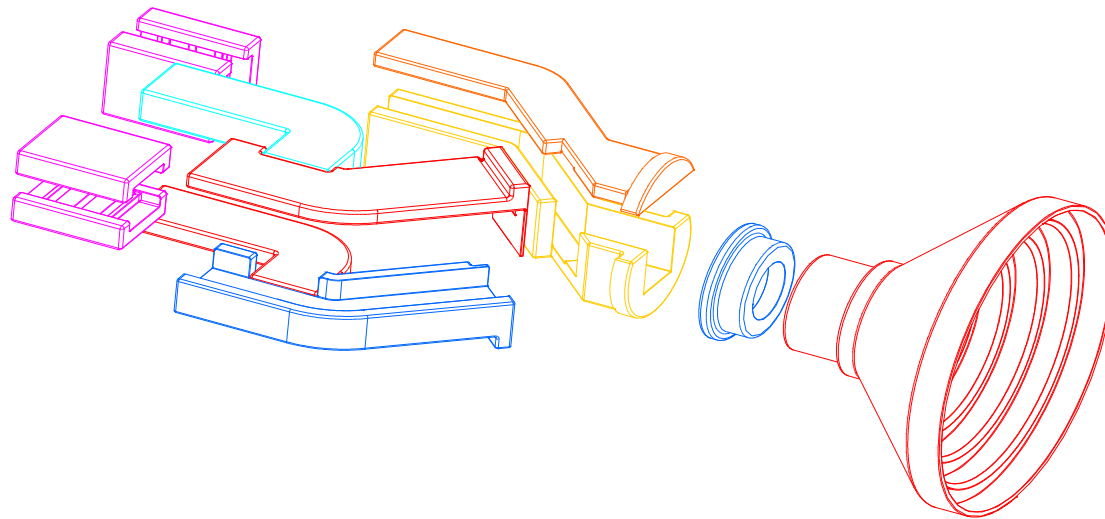


# Investigations

- Enhanced Bandwidth
- Co-design with filter



# Investigations



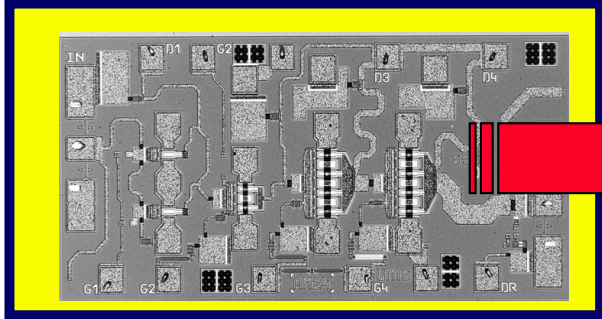
***Vers une miniaturisation des systèmes:  
intégration de sous-ensembles actifs et  
passifs***

# TECHNOLOGIES 3D

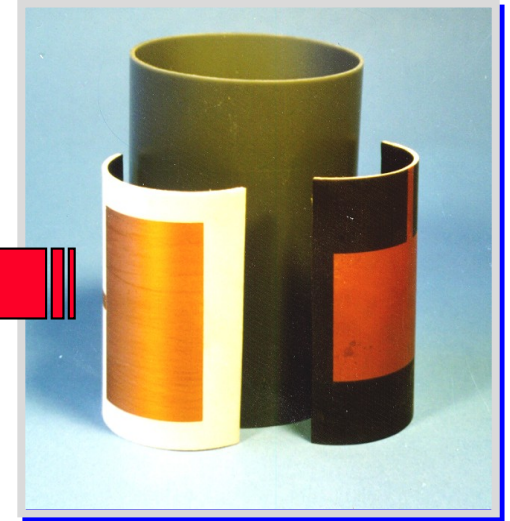
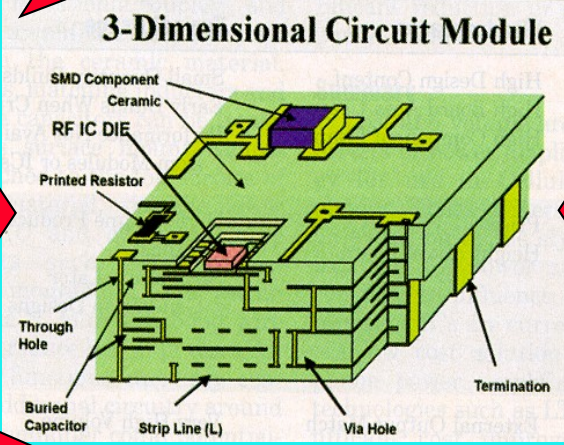
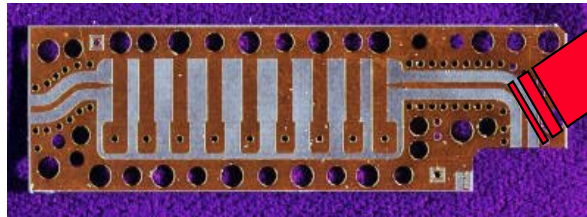
## Composants Boîtier



## Amplificateur MMIC

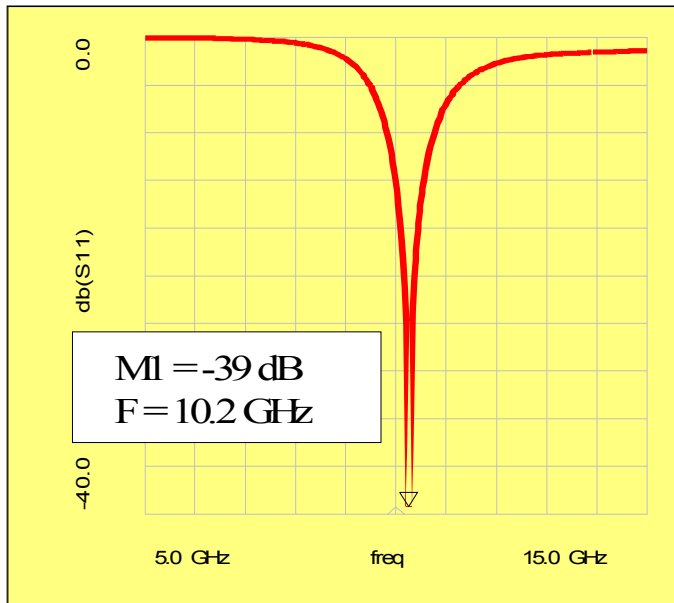


## Filtre microruban

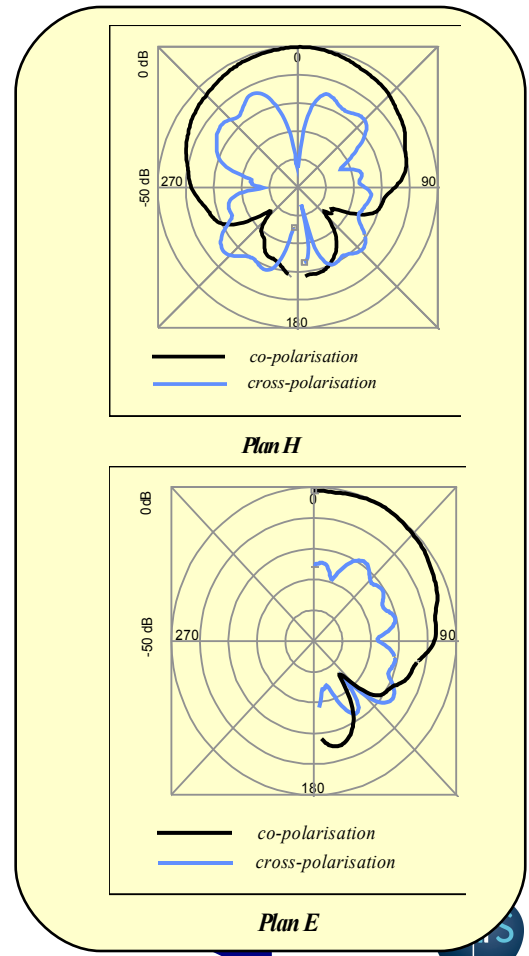
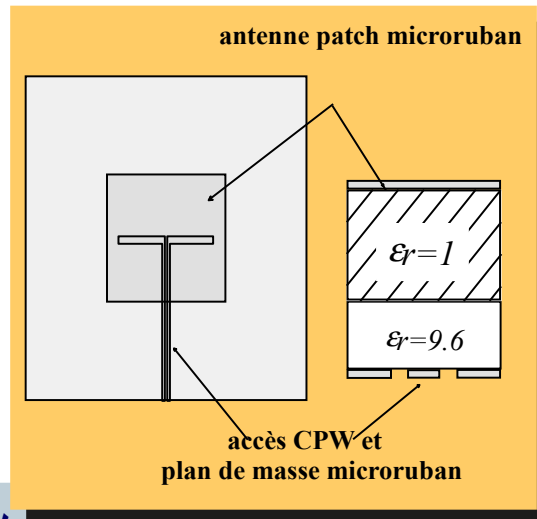


Antenne conformée - support Mousse

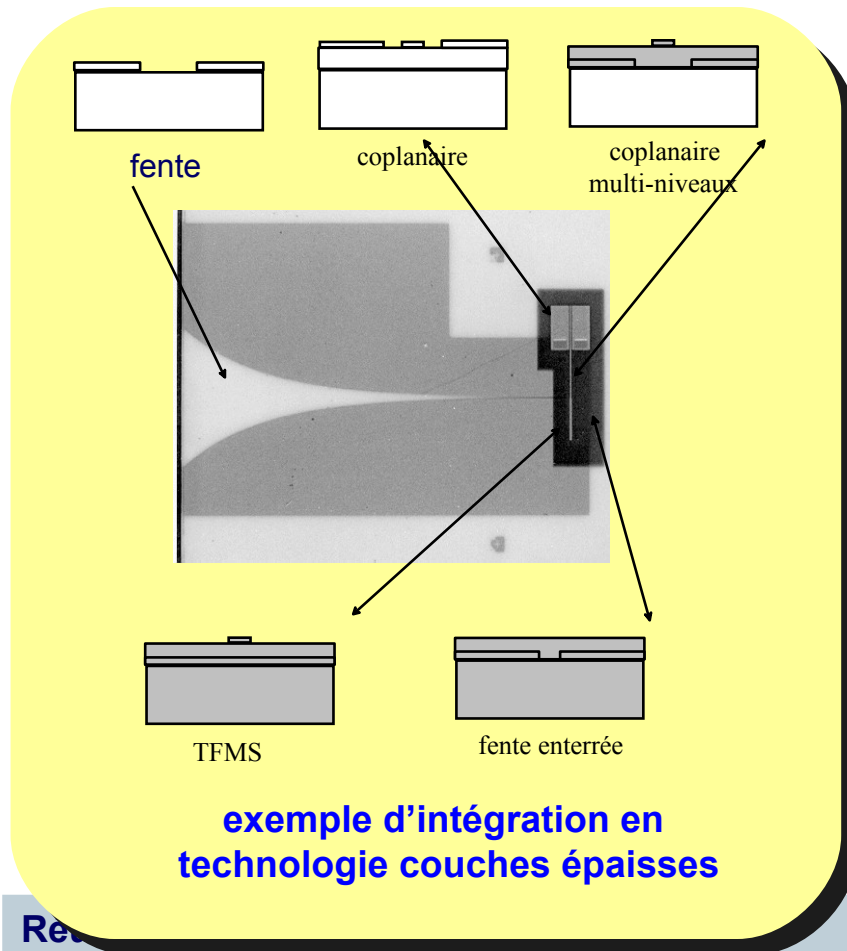
# SOLUTION D'INTEGRATION SUR SUBSTRAT COMPOSITE CERAMIQUE - MOUSSE



bande passante 7%  
(ROS=2)  
Gain = 5 dBi



# LA TECHNOLOGIE COUCHES EPAISSES



## dépôts de couches sérigraphiées:

- diélectriques (10  $\mu\text{m}$  / couche)
- conductrices (3 à 8  $\mu\text{m}$  / couche)
- résistives

Précision d'alignement # 20  $\mu\text{m}$

Résolution # 80  $\mu\text{m}$

## sérigravure:

- niveaux conducteurs

Précision d'alignement # 2  $\mu\text{m}$

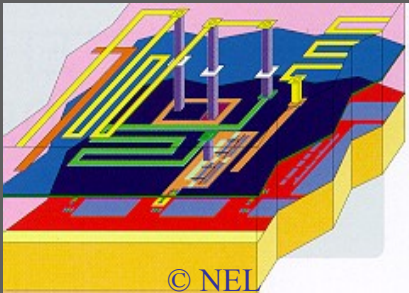
Résolution # 20  $\mu\text{m}$

procédé technologique:

- faible coût (moyennes séries)
- reproductible
- de grande précision

# MINIATURISATION DES SYSTEMES

Technologies multicouches :



✓ Interconnexion 3D des fonctions

Technologies multicouches :



✓ Modules multifonctions

performances des circuits

Adopter une démarche de synthèse purement 3D

# APPROCHE D'INTEGRATION GLOBALE

## Principe:

### ✓ Analyse des besoins:

- suppression des éléments redondants (DC-Blocks, etc...)
- choix d'impédances de charge autres que 50  $\Omega$

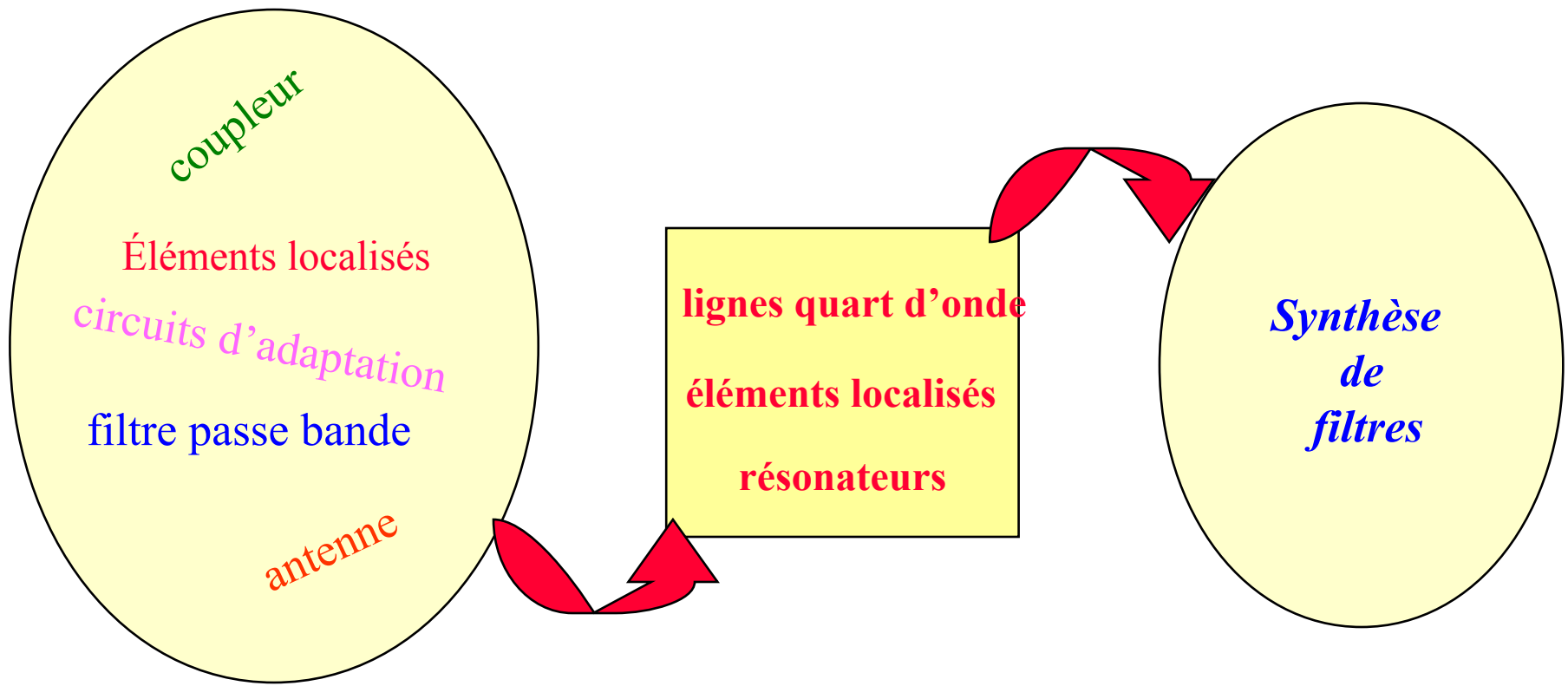
- compacité  
- diminution des pertes en ligne

### ✓ Association de fonctions:

- synthèse simultanée de plusieurs fonctions

- compacité  
- diminution des pertes en ligne  
- maîtrise de la bande passante

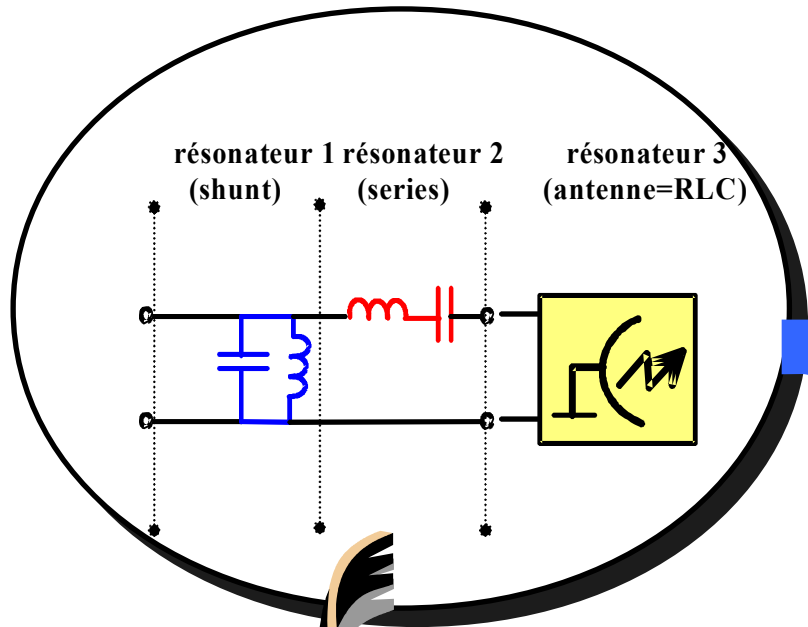
# ***PRINCIPES D'UNE SYNTHÈSE MULTIFONCTIONS***



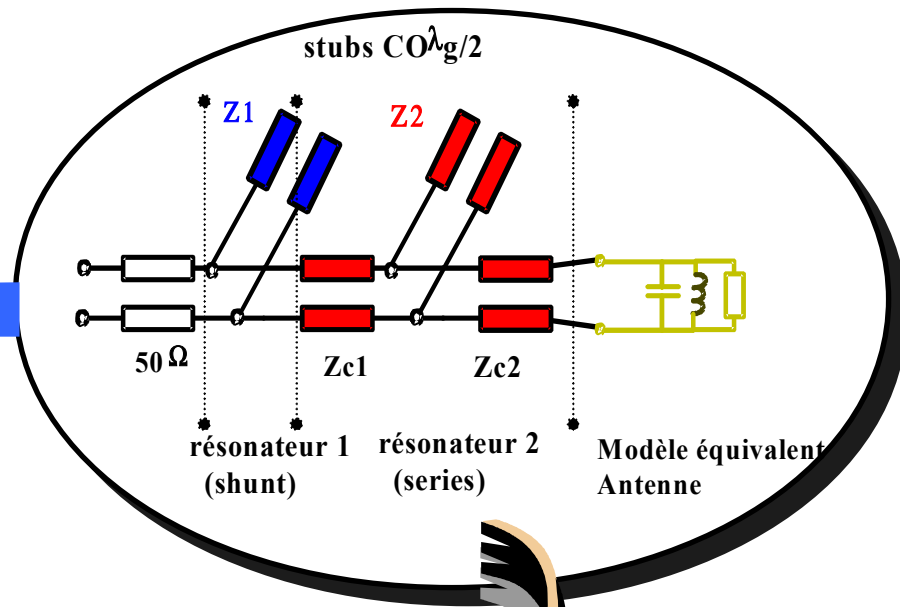
# *Synthèse globale d'un module passif antenne / filtre*

# EXEMPLE D'APPLICATION : ASSOCIATION FILTRE-ANTENNE

## ANTENNE = RESONATEUR




## FILTRE = ASSOCIATION DE RESONATEURS



**CONTRAINTES TECHNOLOGIQUES MULTIPLE**

# APPLICATION A UN MODULE FILTRE / ANTENNE (PATCH A COUPLAGE ELECTROMAGNETIQUE)

**Antenne:**  
Patch excité par CPW.



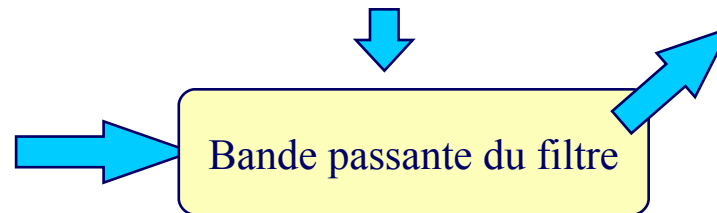
$R_a=46\Omega$   
 $L_a=4.5\text{nH}$   
 $C_a=44\text{ fF pF}$

substrat alumine

**Filtre**

- ◆ filtre de Tchebyscheff
- ◆  $n=3$
- ◆ 0.1 dB d'ondulation
- ◆ stubs et inverseurs quart d'onde

Détermination  
des  $Z_c$  des  
différentes lignes

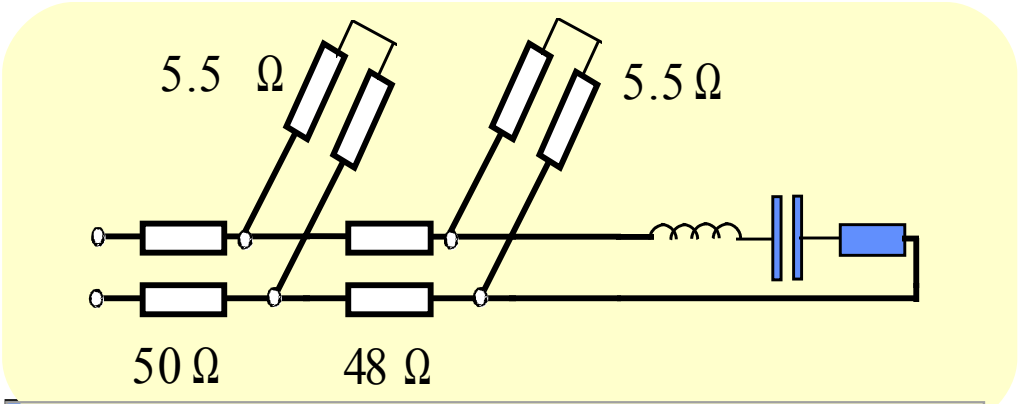


$$BP = \frac{R_a \cdot g_3}{2 \cdot \pi \cdot L_a} \text{ (Hz)}$$

$$Z_i = \frac{2 \pi \cdot Z_{pi} \cdot BP}{4 \cdot f_0 \cdot g_i} \text{ ( } \Omega \text{)}$$

$$Z_{ci} = \sqrt{Z_{pi-1} \cdot Z_{pi}} \text{ ( } \Omega \text{)}$$

# EXEMPLE DE SYNTHÈSE



$$BP = \frac{R_a \cdot g_3}{2 \cdot \pi \cdot L_a}$$

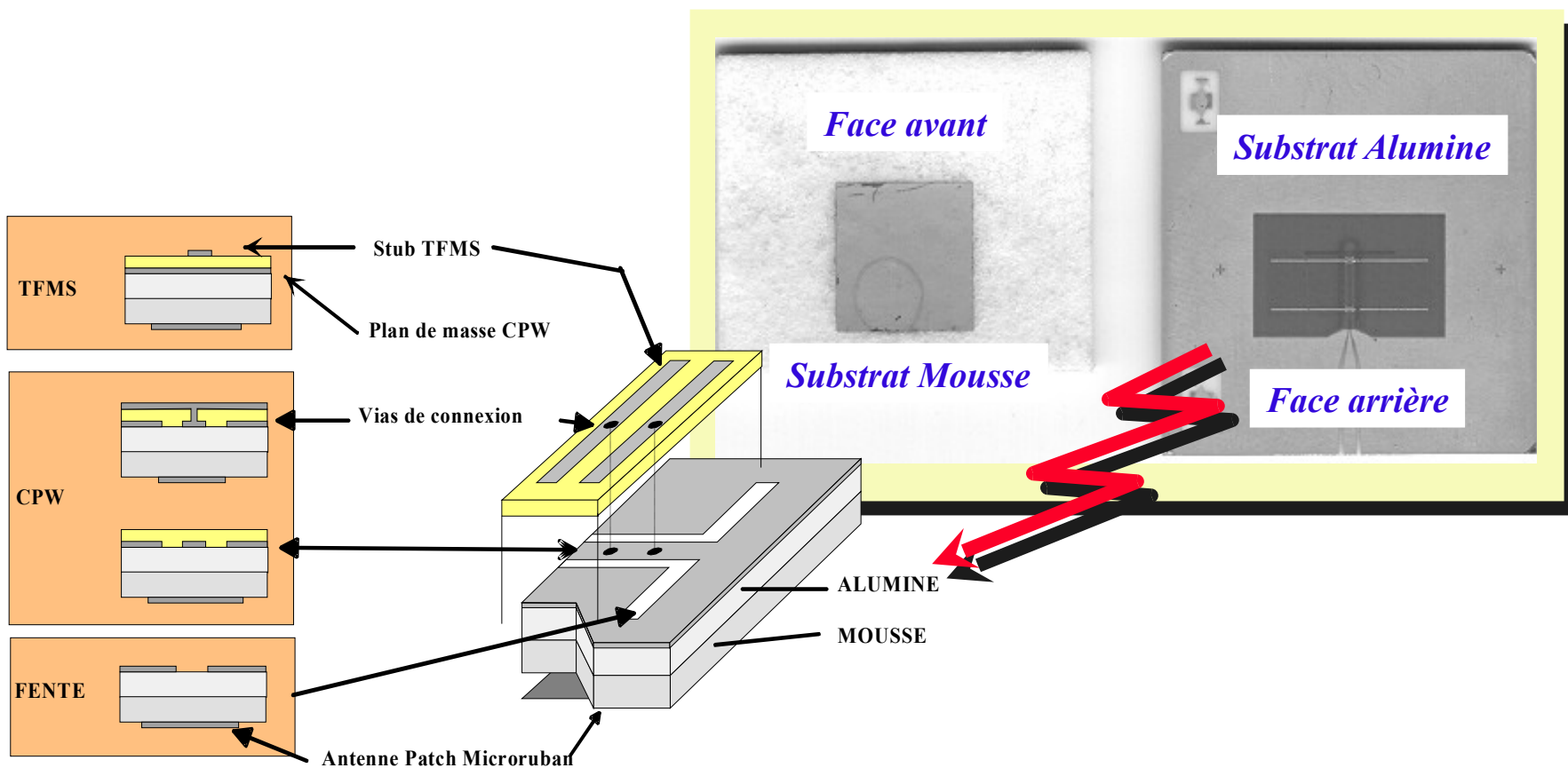
$$Z_i = \frac{\sqrt{\pi \cdot Z_{pi} \cdot BP}}{\xi \cdot f_0 \cdot g_i} \quad (\Omega)$$

Bande passante	ripple	Z1	Z2
9.9%	0.01 dB	5.5	3.3
<b>18%</b>	<b>0.2 dB</b>	<b>5.5</b>	<b>5.5</b>
23%	0.5 dB	5.5	7.5

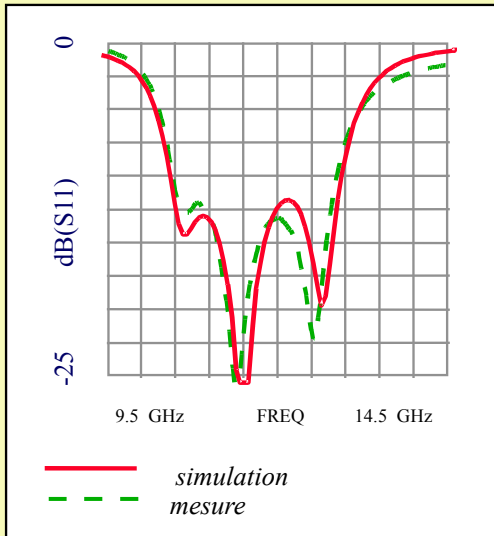


*contrôle de la bande  
contraintes technologiques*  
3 D

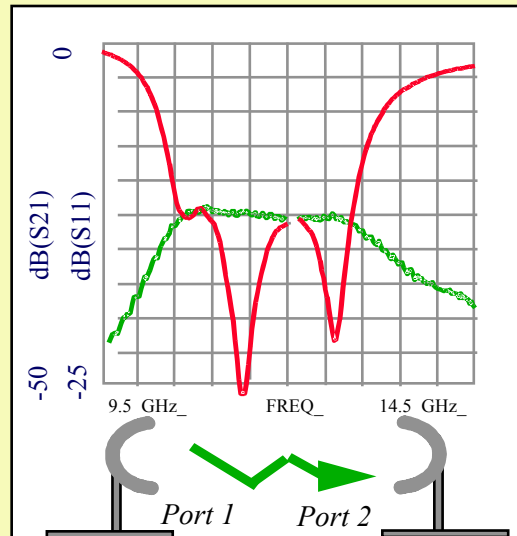
# ANTENNE-FILTRE 3D



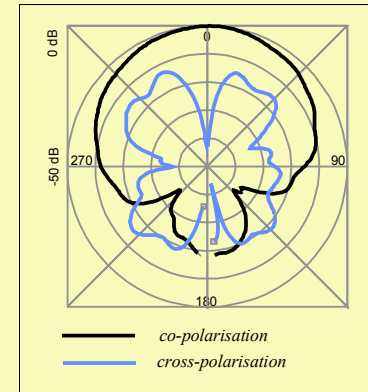
# ANTENNE-FILTRE 3D : CARACTERISATION



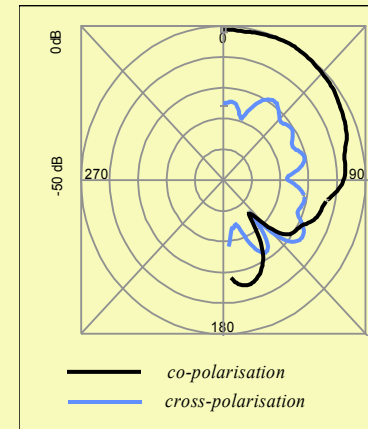
Adaptation du module antenne-filtre



Mesure en transmission



Plan H



Plan E

😊 **Bande passante 20 % (ROS = 2)**

😊 **Gain = 3.5 dBi**

😊 **écouplage réseau alimentation / éléments rayonnants**

# ***ANTENNE-FILTRE 3D : EXTENSION DU PRINCIPE A UNE MISE EN RESEAU D'ANTENNES***

## **Contrôle des:**

bandes passantes  
diagrammes de rayonnement

## **méthodologie**



Caractérisation des éléments rayonnants



Choix d'une topologie d'alimentation:

- série (dépointage)
- **parallèle**



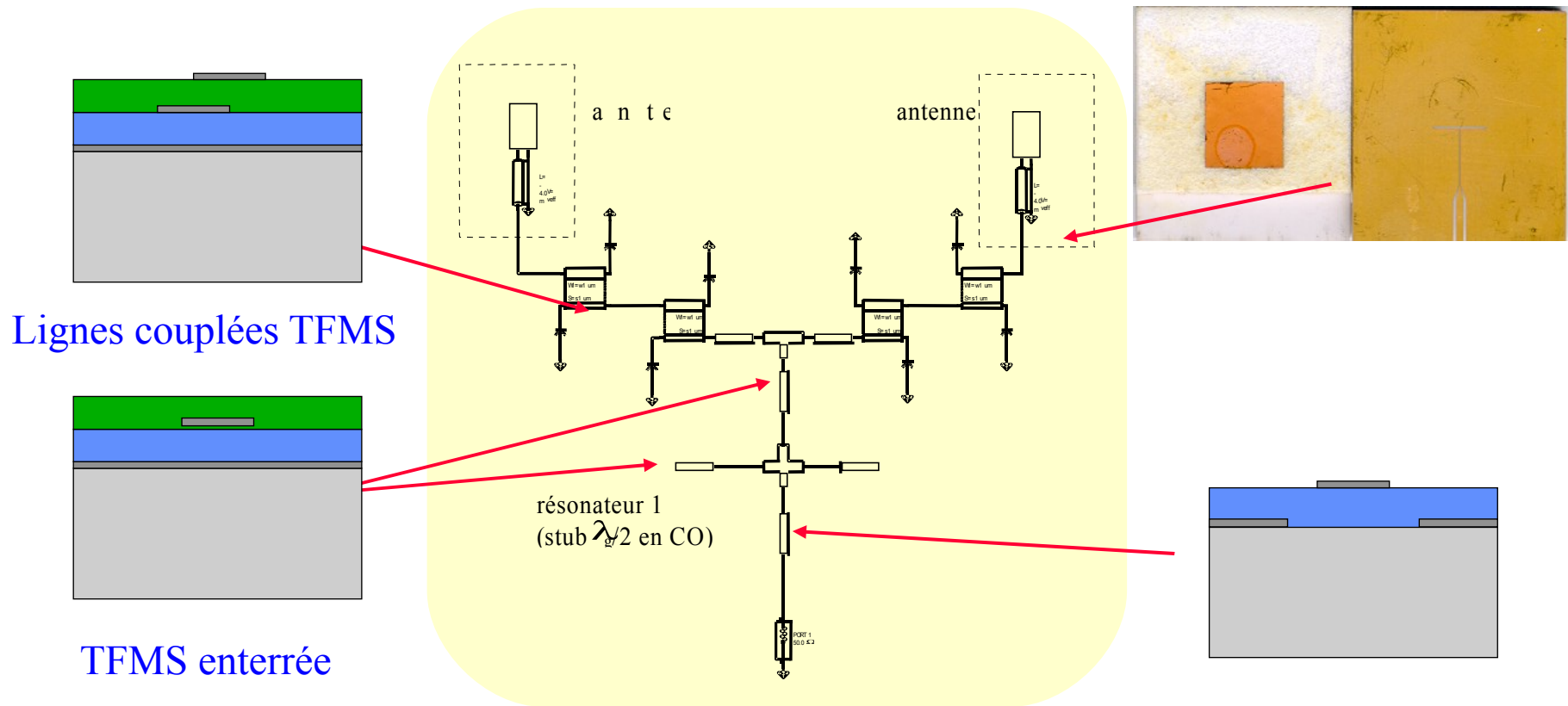
Choix de la nature des résonateurs:

- **lignes couplées**
- **stubs**

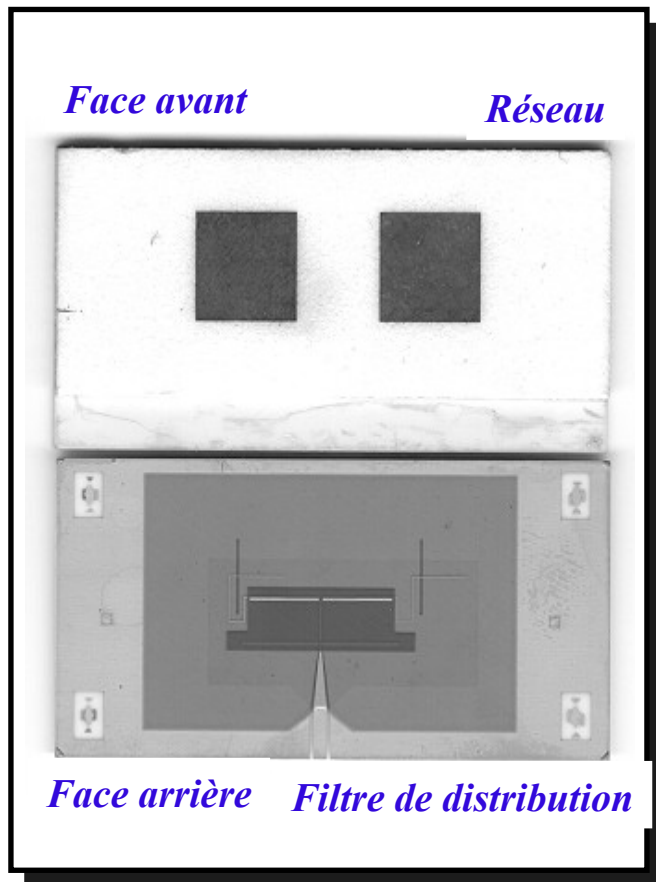


Détermination des grandeurs électriques:  
(impédances caractéristiques)

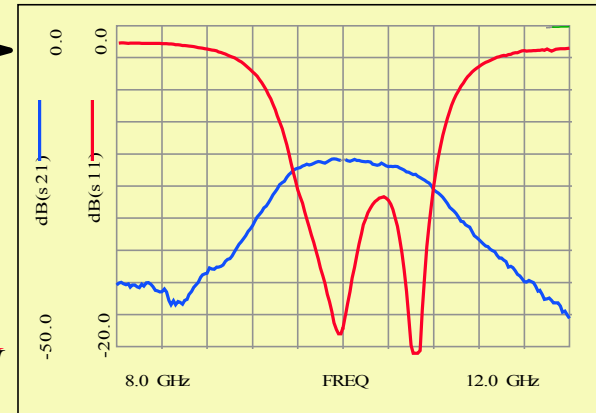
# RESEAU D'ANTENNES-FILTRE 3D : ARCHITECTURE



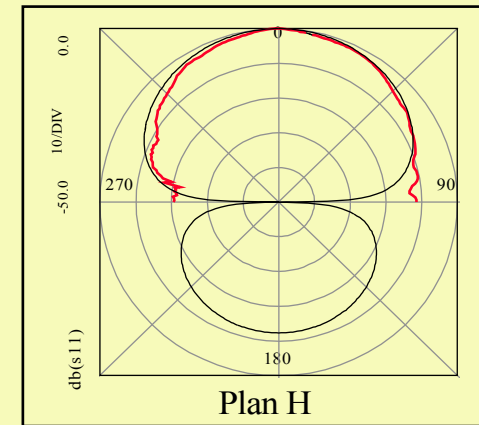
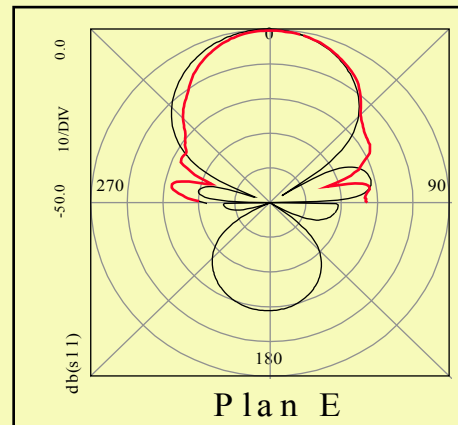
# APPROCHE HYBRIDE 3D ETENDUE A DES MODULES ANTENNE-FILTRE RESEAU



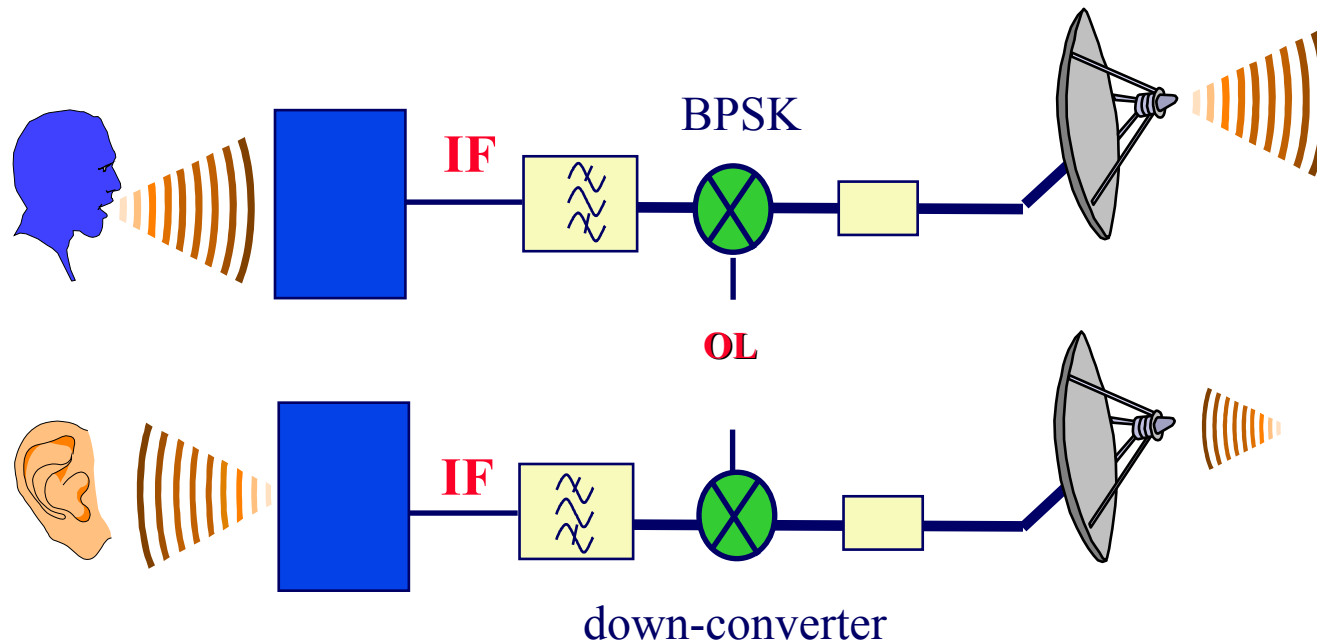
Paramètres [S]



Diagrammes plan E / H



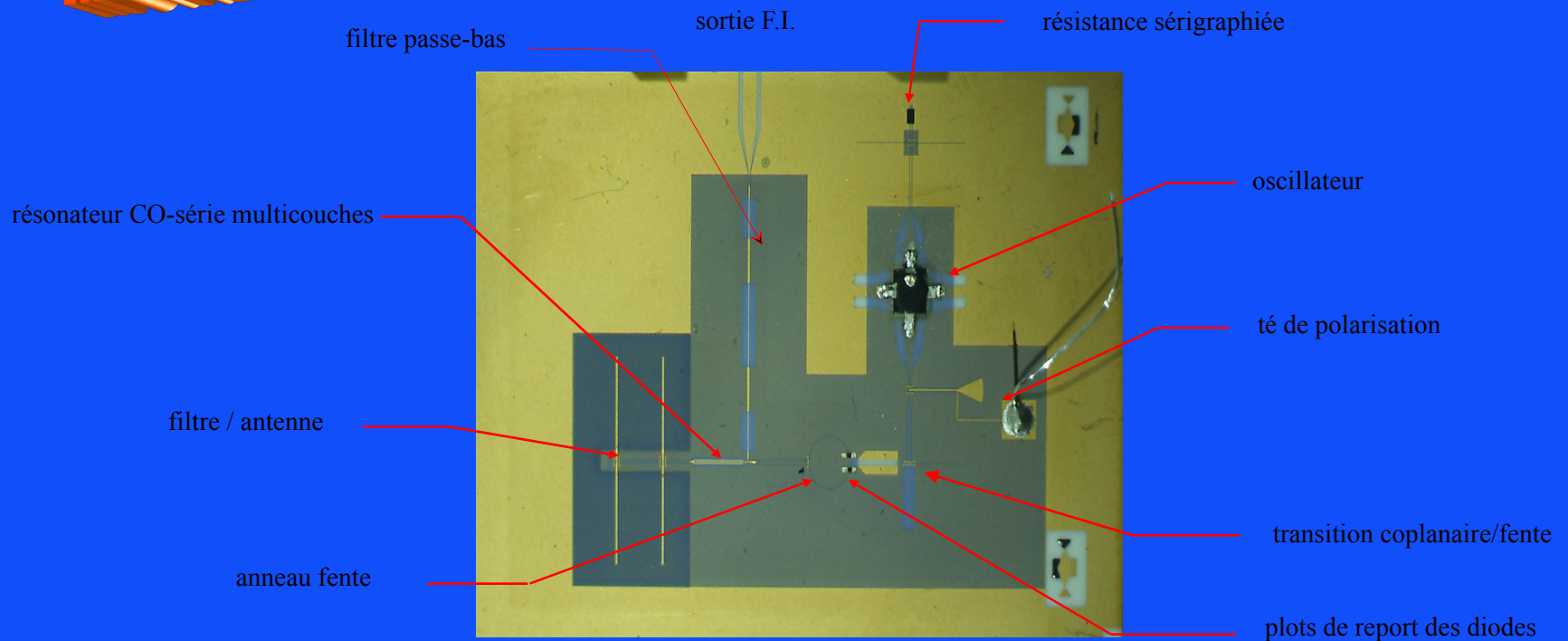
# *Intégration 3D d'un système radioélectrique complet*



# DEVELOPPEMENT DE MODULES RF HYBRIDES 3D COMPLET

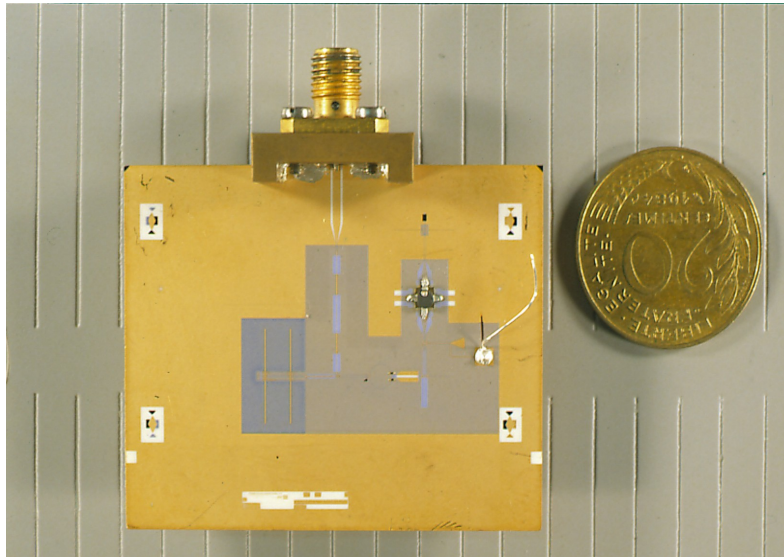
## Module radioélectrique complet

50.8 mm x 30 mm



# ***LIAISON RADIOFREQUENCE COMPLETE : PERFORMANCES***

## ***Module RF – Fonctionnement dual***



***Emission : Modulateur BPSK***

***Réception : Mélangeur équilibré***

## ***Liaison à 2 Mbits/s – porteuse 10GHz***

signal démodulé  
10 mV/div

signal modulant  
(500 mV/div)



500 ns/div

# Que faire dans OPTIMISE - idées ...

- **Synthèse / optimisation**
  - ◇ Filtre & antenne imbriqués 3D
    - ◇ Antenne = résonateur : Synthèse et optimisation EM
    - ◇ Résonateur = cavité = source : Optimisation EM
  - ◇ Filtre rayonnant / Cavité SIW à pertes
    - ◇ Plan de masse limité / filtre distribué & couplage lentille : Optimisation
    - ◇ Filtre SIW/3D et substrats « stackés » faisant office de « lentille distribuée »
- **Bande passante et couplages Source / antenne**
  - ◇ Objectif « large bande » - Couplages
  - ◇ Objectif source filtrante angulairement/ correction de phase a priori
  - ◇ Excitation multi-sources
- **Coque = Filtre spatial/fréquentiel**
  - ◇ Optimisation de forme et masquage
  - ◇ Application Beamforming/Dosimétrie
- **Lentille plate et filtrage distribué /Cornets coniques et lentille**
  - ◇ Apport et contraintes d'optimisation
  - ◇ Insert diélectrique/métallique
- **Problèmes inverses – Lentille fixe et optimisation de la source ponctuelle/spatiale**